

Fig.1 Level indicator MENKAR KK 80-KK 81

### Application

Continuous measuring, display and monitoring of levels of fluid (density of medium from 1 kg/l) in open and closed vessels.

The MENKAR KK plastic designs are employed especially in water treatment plants, in vessels containing caustic materials from purification plants and for completely desalinated water and boiler feed water.

The units can be equipped with magnet activated solenoid operated touch sensitive switches for control processes (acoustic or optical signals, motor and valve controls or similar devices).

### Operating note

The operator of these measuring units is responsible for the suitability, proper use and corrosion resistance of the used materials with regard to the measuring material. In particular, it must be ensured that the materials selected for the parts of the measuring unit coming into contact with the medium are suitable for the process media to be used.

The unit may only be used within the pressure and voltage limits specified in the operating instructions. Before replacing the measuring tubes, check that the unit is free from hazardous media and pressures.

### Design and operation

The MENKAR level indicators operate according to the system of communicating tubes and the float principle.

The medium leaves the vessel and enters the standpipe through the lower couplings. The measuring float incorporated in the standpipe indicates the actual fluid level in the vessel.

The float also functions as an indicating float. A float with an integrated magnet system is required (MENKAR KK 81 and KK 81) for the activation of the contacts.

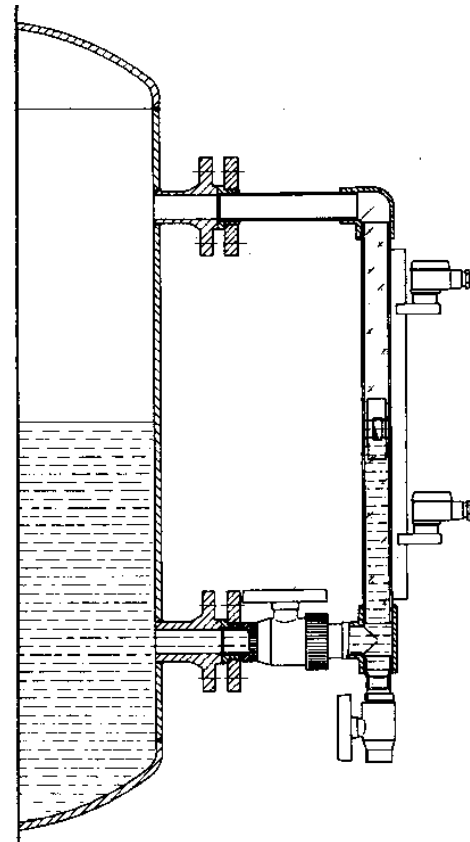


Fig. 2 Design and operation MENKAR KK 80-KK 81

### Technical data

|                           |                              |
|---------------------------|------------------------------|
| <b>Coupling clearance</b> | min. 300 mm                  |
|                           | max. 2000 mm                 |
| <b>Connections</b>        | Swivel flange DN25 (PN10/16) |

### Pressure/temperature limits

| in accordance with DIN 8062                  |         |          |
|--|---------|----------|
| Media  | Ts [°C] | PS [bar] |
| For use with water and non aggressive fluids | 20      | 16       |
|  | 40      | 10       |
|  | 60      | 2,5      |
| For use with aggressive fluids               | 20      | 10       |
|  | 40      | 4        |
|  | 60      | 1        |

## Level indicator Menkar KK 80-KK 81

### Special features

- Low price plastic design
- Simple assembly
- Maintenance free
- Good readability: even at greater distances
- User defined number and arrangement of contacts, only restricted by dimensions of contact housing.

### Designs

#### Type selection

- MENKAR KK 80:** indicating only, without scale
- MENKAR KK 80/A:** with display scale (%-division)
- MENKAR KK 81:** Indicating with adjustable touch sensitive switch(es)

#### Type MENKAR KK 80

**Design 1**  
Standpipe: PVC, transparent (with evacuation screw)  
Measuring/display float: plastic ball (polypropylene)

**Design 2** as in design 1, but with lower standpipe with incorporated bleed valve

**Design 3:** as in design 2, but with additional lower connection couplings with gate valve

**Design 4:** as in design 3, but with additional upper connection couplings with gate valve

#### Type MENKAR KK 80/A

As in MENKAR KK 80 (design 1-4), but with additional indicating scale made of Astralon (%-division)

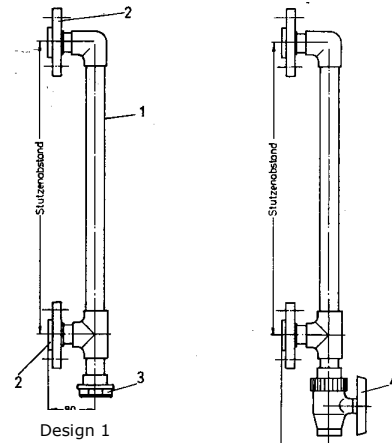
#### Type MENKAR KK 81

As in MENKAR KK 80 (design 1-4), but with additional touch sensitive switch(es) Type K 18

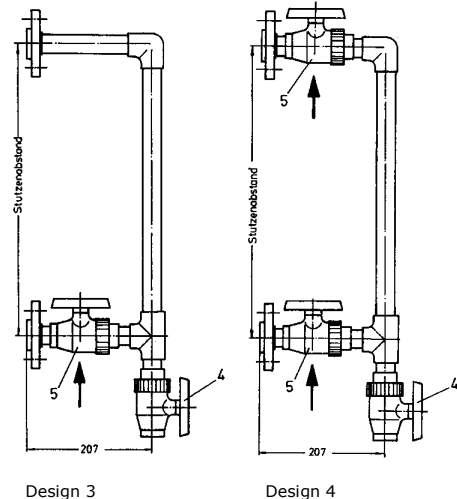
#### Measuring/indicating float KK 81:

PVC (rod shaped) with integrated magnet system for touch sensitive operation

Design 1- 4 (MENKAR KK 80)

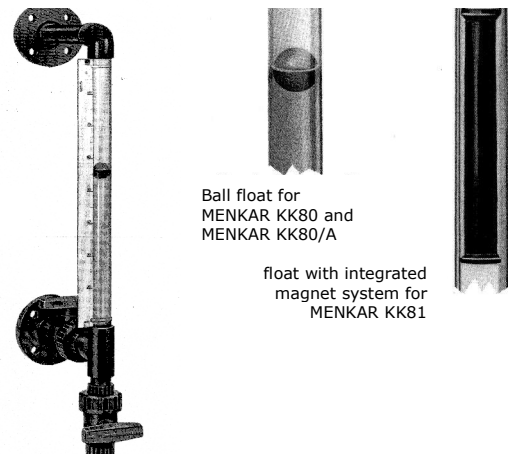


- 1 standpipe PVC transparent  
2 loose flansch  
3 evacuation screw  
4 bleed valve  
5 gate valve



MENKAR KK 80/A  
example Design 3

Measuring/ display float



Ball float for  
MENKAR KK80 and  
MENKAR KK80/A

float with integrated  
magnet system for  
MENKAR KK81

### Touch sensitive switch Type K 18

The bistable magnetic contact system K 18 is employed to indicate the position of the magnet float in the standpipe. It incorporates a gas reed contact which is activated via the magnetic field of the float. The K 18 is sensitive to excessively high current load (max. 500mA) due to the low spring tension of the contact reeds. High self induction voltage can be generated when inductive switchgears, for example relays, are switched off. Therefore precautions are recommended to guarantee a long service life (see separate data sheet magnetic contact system K 18).

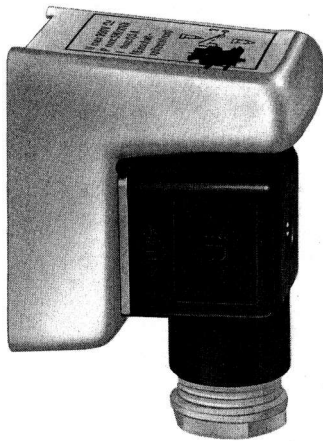


Fig. 3 Touch sensitive switch K 18

The K 18 can be supplied in 2 versions:

- **Type K 18/A**  
opens on overranging of the limit
- **Type K 18/B**  
closes on overranging of the limit

#### **Warning!**

The maximum switching capacity and the maximum admissible peak inrush current may not be exceeded, as this induces a welding effect on the contact reeds causing them to adhere to each other.

During the initial commissioning process, move the float completely past the contact to permit polarisation.

### Techn. data Touch sensitive switch Type K 18

|                                      |                                      |
|--------------------------------------|--------------------------------------|
| <b>Contact material</b>              | Rhodium with inactive protective gas |
| <b>Max. switching capacity</b>       | 10W, 12 VA                           |
| <b>Max. switching current</b>        | 220V direct or alternating voltage   |
| <b>Contact resistance</b>            | 0,1Ω                                 |
| <b>Contact insulation resistance</b> | 10 <sup>11</sup> Ω                   |
| <b>Contact close time</b>            | 2ms                                  |
| <b>Contact open time</b>             | 0.07ms                               |
| <b>Switching frequency</b>           | 2000/sec                             |
| <b>Contact duration of bounce</b>    | 0.5ms                                |
| <b>Temperature range</b>             | -40°C to +50°C                       |
| <b>Housing material</b>              | Plastic                              |
| <b>Terminal connection</b>           | Standard terminal DIN 43650          |
| <b>Protection class</b>              | IP65                                 |
| <b>Max. peak inrush current</b>      | 0.5A                                 |
| <b>Max. starting current</b>         |                                      |
|                                      | 220V = 22mA                          |
|                                      | 110V = 45mA                          |
|                                      | 24V 0.5A                             |
|                                      | 10V ~ 0.5A                           |

### Ordering data

**MENKAR KK 80 - KK 81**  
level indicator in plastic

order no.

7ME5861 - ■ ■ ■ ■ - 0AAA

#### Design

- KK 80 with evacuation srew **1A**
- KK 80 with incorporated bleed valve **2A**
- KK 80 with incorporated bleed valve and additional lower connection couplings with gate valve **3A**
- KK 80 with incorporated bleed valve and additional both connection couplings with gate valve **4A**
- KK 80/A with evacuation srew **1B**
- KK 80/A with incorporated bleed valve **2B**
- KK 80/A with incorporated bleed valve and additional lower connection couplings with gate valve **3B**
- KK 80/A with incorporated bleed valve and additional both connection couplings with gate valve **4B**
- KK 81 with evacuation srew **1C**
- KK 81 with incorporated bleed valve **2C**
- KK 81 with incorporated bleed valve and additional lower connection couplings with gate valve **3C**
- KK 81 with incorporated bleed valve and additional both connection couplings with gate valve **4C**

#### Connection

- DN25 DIN2501 PN10 **1**
- 1" ANSI B16.5 150 RF **2**
- special connection **9**

#### contact function

- without contact **0**
- Contact K18/A (closes when limit is fallen below) **1**
- Contact K18/B (closes when limit is exceeded) **2**
- contact K17/A and K17/B **3**

#### Further designs

Please add "-Z" to Order No. and specify Order code(s)

order no.

center distance in mm  
Measured medium

■■■■■  
Y01