



To accomplish the different WB-textures

Texture type	Pearl texture (two coat finish)				Orange peel texture (one coat finish)			Micro texture	
	extra fine	fine	medium	rough	extra rough	fine	medium		rough
Texture size									
Texture denomination	10 P	20 P	30 P	40 P	50 P	60 N	70 N	80 N	90 M

Spray gun:	Flow cup	Paint pressure cup	Flow cup (HVL P not accepted)
Nozzle size	1,5 mm 2,0 mm	1,5 mm	2,0 mm 2,5 mm

Precoat

Viscosity:	DIN / 4 mm 20 – 35 sec.	not applicable
Addition thinner	approx. 15 – 20 %	not applicable
Air pressure:	2 – 3,5 bar	not applicable

For texture

Viscosity:	DIN/4 20 – 30 s	DIN/4 30 – 40 s	DIN/4 35 – 55 s	not measurable	read for application
Addition thinner	approx. 20 %	approx. 15%	approx. 12%	5 – 10%	0 – 5 %
Air pressure:	1,5 – 2 bar	1,5 bar	approx. 1 bar	2 – 3 bar	2 bar
				2 – 3 bar	2 – 3 bar

The texture varieties 10 P till 80 N are made by PUR PLUS texture paint.

The texture 90 M is only possible with PUR Micro texture paint.

For the textures 10 P, 20 P and 30 P we recommend the use of PUR E/A texture paint.