

Confidential

Micro Chilled Mirror Hygrometer **FINEDEW™**



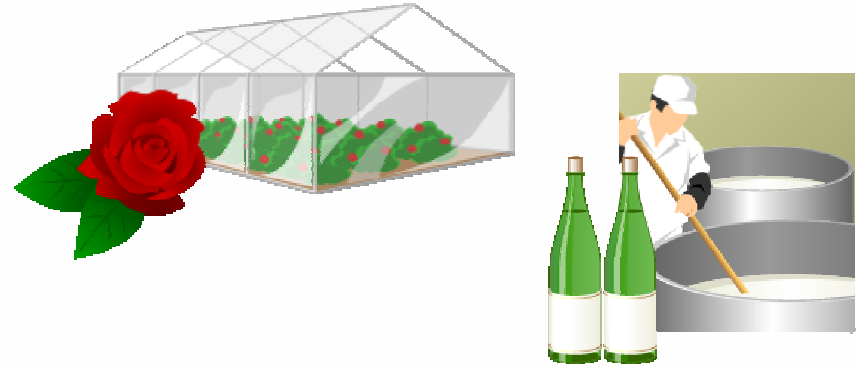
azbil



All industries require humidity/dew point measurement

● Primary industry (Agriculture)

Agriculture, horticulture
Brewing, Maturing, Fermenting



● Secondary industry (Manufacture)

Industrial HVAC
Trace moisture management



● Tertiary industry (Service)

Weather observation
(High altitude/ Surface)
Scientific research

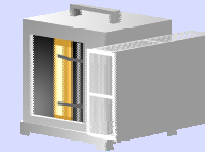




There are three major principles for humidity sensing

Based on the ductility
of the object
by moisture adsorption

Hair
Nylon

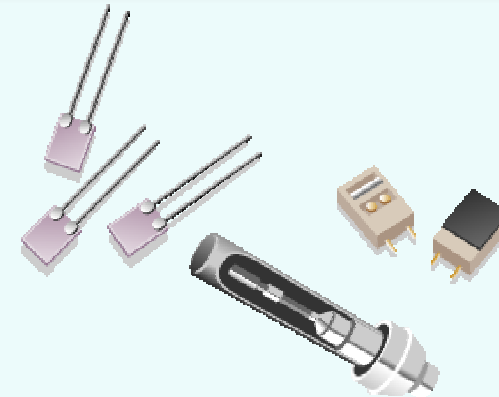


Based on the change
of electric impedance
by moisture adsorption

Polymer resistive

Polymer capacitive

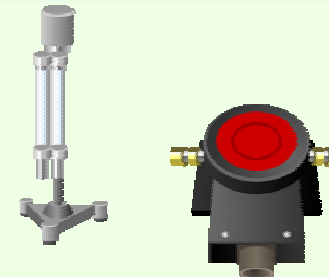
Al₂O₃ capacitive



Thermodynamic principle

Dry/Wet bulb
Psychrometer

Chilled mirror





Measuring principles and their characteristics

Based on the ductility of the object by moisture adsorption

Hair
Nylon

- Less accuracy and less repeatability for low priced models

Based on the change of electric impedance by moisture adsorption

Polymer resistive

- Doesn't work at low humidity
- Manufactured by simple equipment

Polymer capacitive

- Relatively wide measuring range
- Most common technology

Al₂O₃ capacitive

- Suitable for very low dew point
- Very slow response time

Thermodynamic principle

Dry/Wet bulb
Psychrometer

- Handling and maintenance are troublesome

Chilled mirror

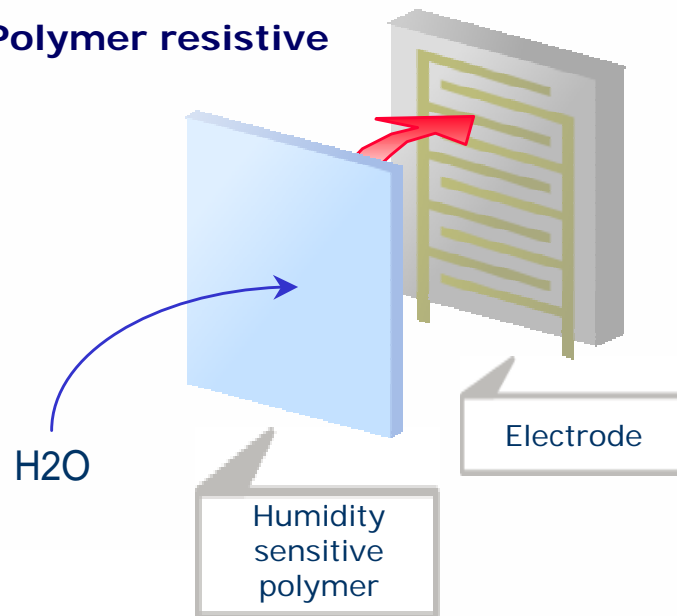
- Reliability over accuracy is high
- Relatively expensive



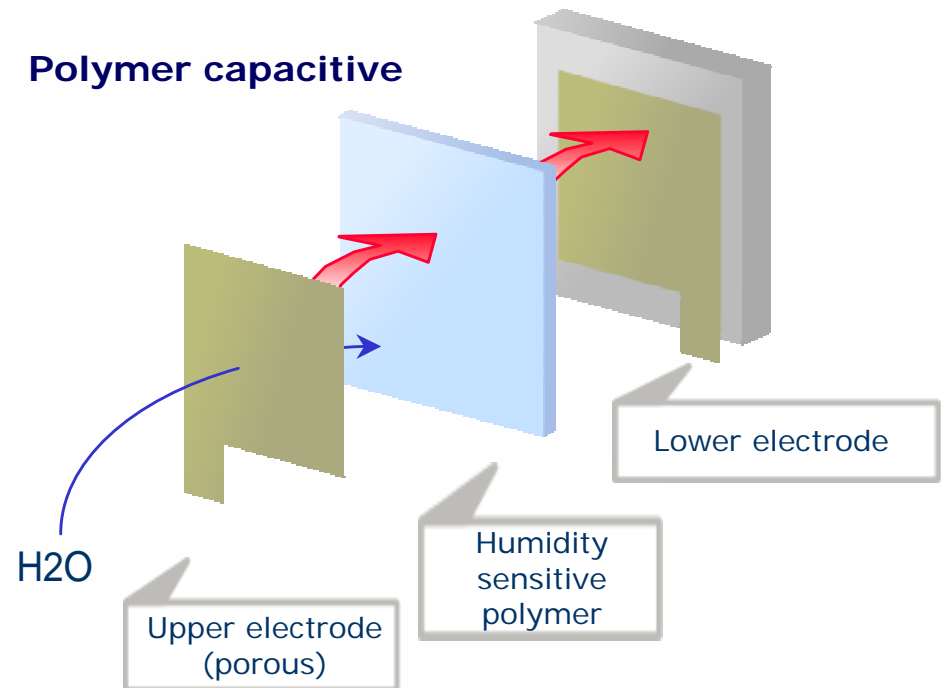
The sensor based on moisture adsorption is most commonly used today...

- Changes in the amount of moisture adsorbed into the substance are measured by changes in the ductility or electric impedance.
- This measurement is secondary, and since it may be necessary to adjust the characteristic degradation of a substance, periodic calibration is needed.

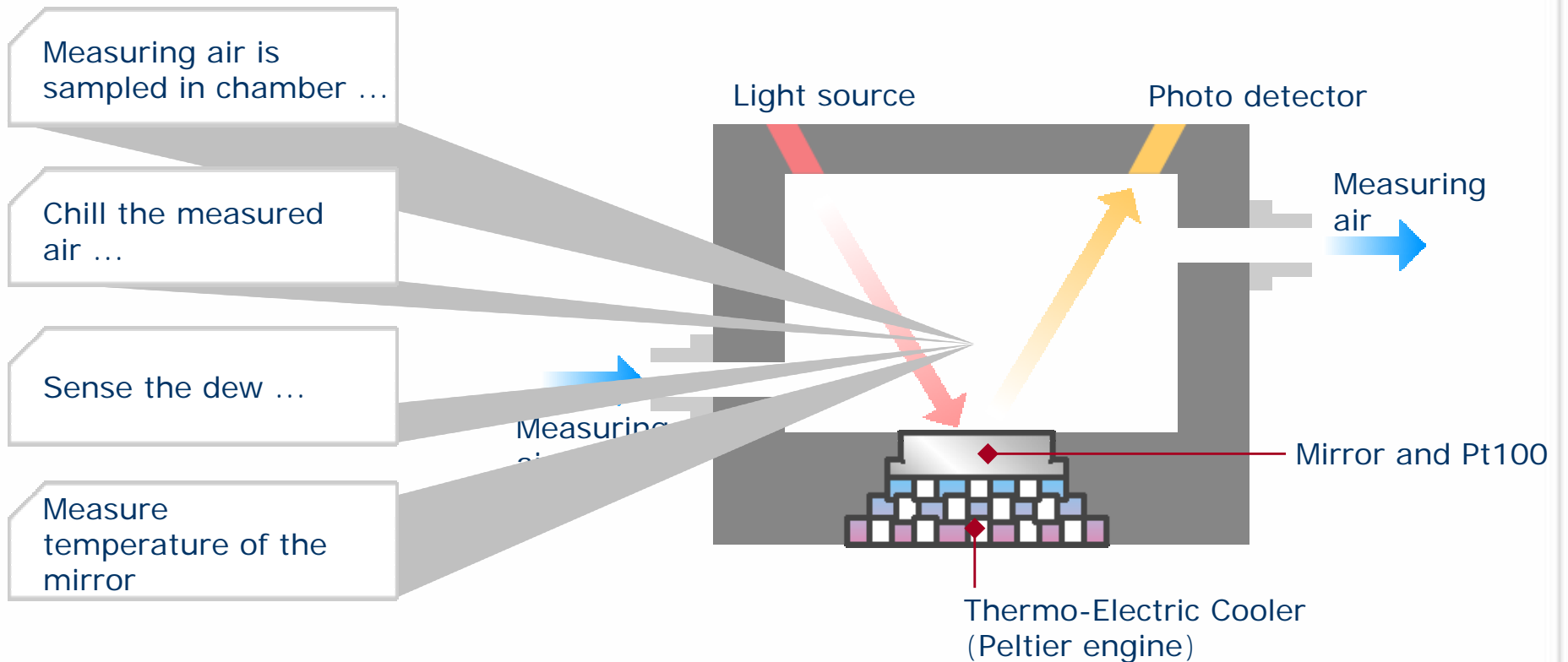
Polymer resistive



Polymer capacitive



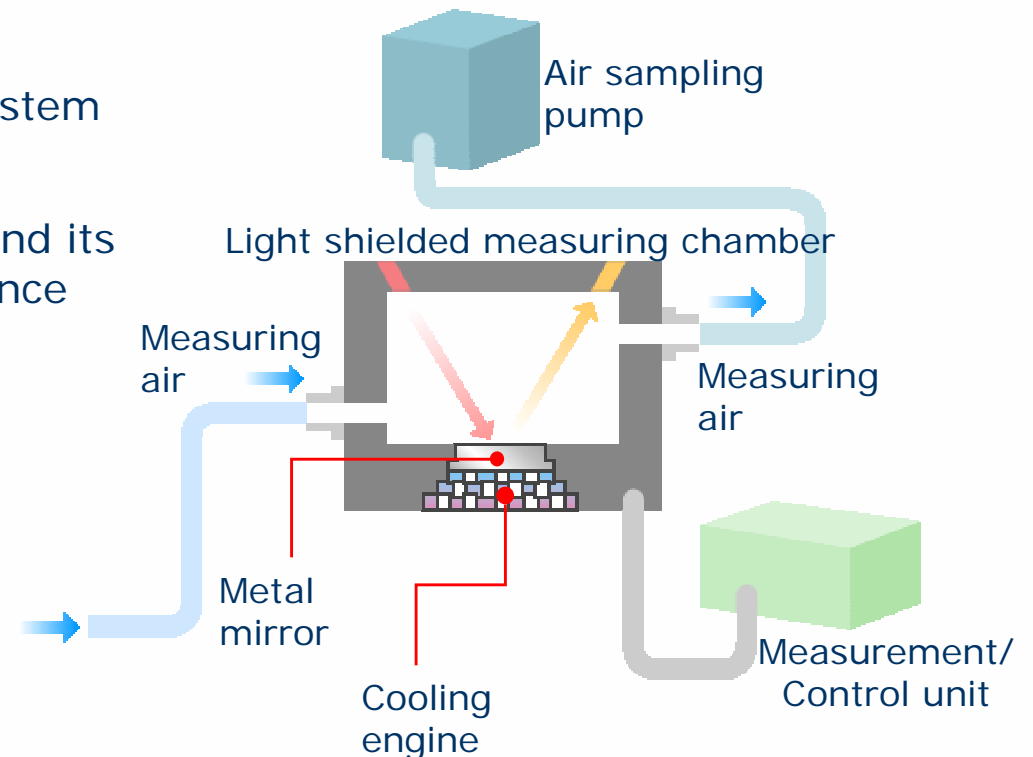
Chilled mirror hygrometer is the most in accuracy



- The definition of dew point temperature itself is used as a core technology ... so the user can trusts the accuracy

Chilled mirror hygrometer is the most in accuracy, but there are several drawbacks

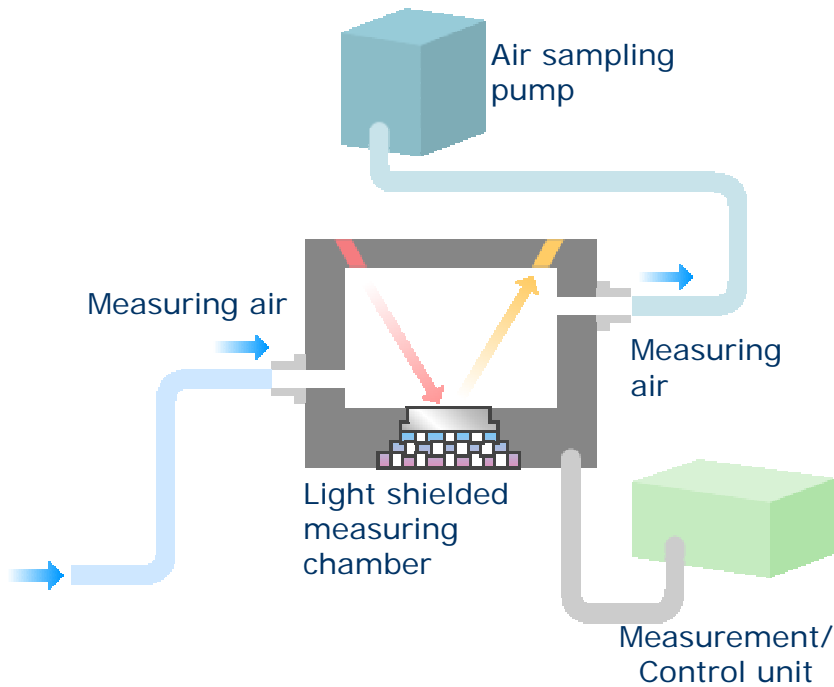
- The need for a measuring chamber and air sampling pump makes the system large
- To prevent moisture absorption into the measuring chamber and air sampling system, care is required in measuring high humidity
- A time delay at the air sampling system can slow down the response time
- A Metal mirror is commonly used and its surface requires periodic maintenance



Yamatake solves the drawback,
FINEDEW™ provides the benefit of miniaturization

Traditional chilled mirror **Drawback 1**

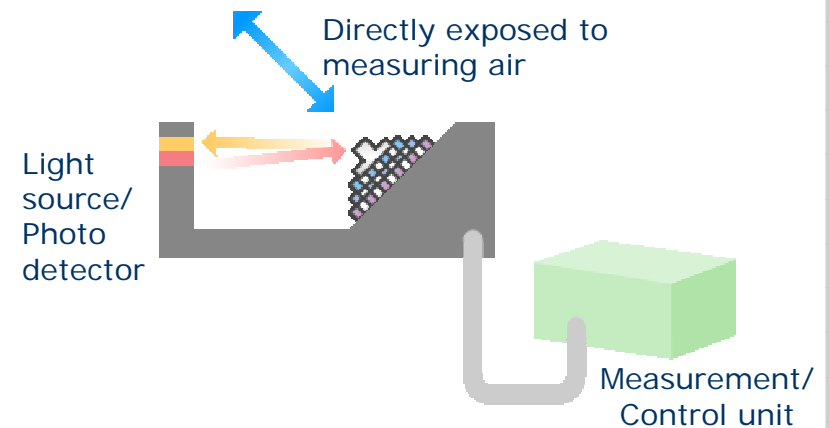
The need for a measuring chamber and air sampling pump makes the system large



FINEDEW™

Improvement 1

By eliminating the measuring chamber and exposing the mirror, significant miniaturization is realized

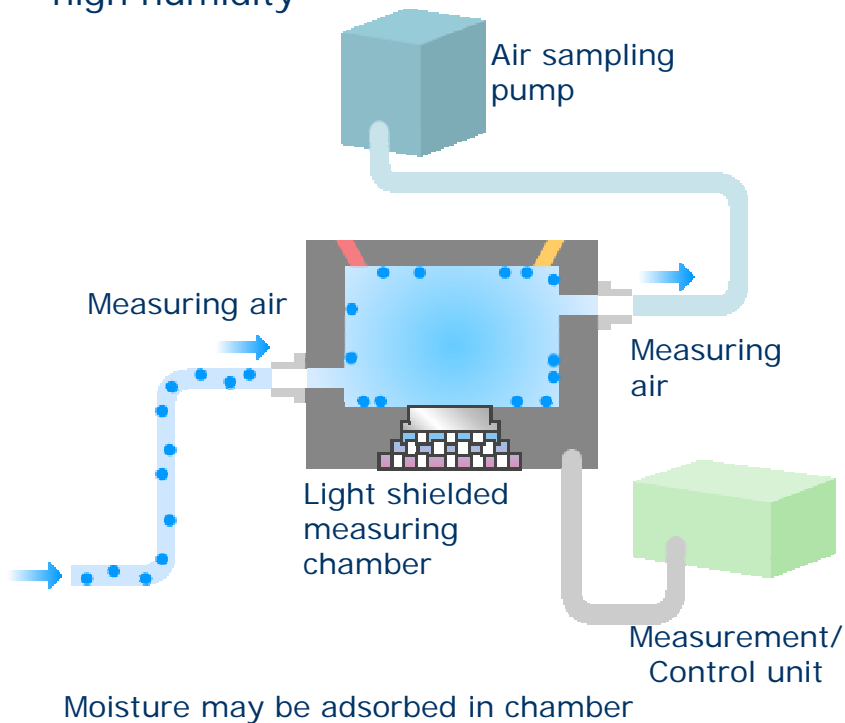


By using modulated light, it eliminates the need for a measuring chamber to shield the outer light, as well as the sampling pump
No chamber configuration makes the size small

Yamatake solves the drawback,
FINEDEW™ ensures high humidity measurement

Traditional chilled mirror **Drawback 2**

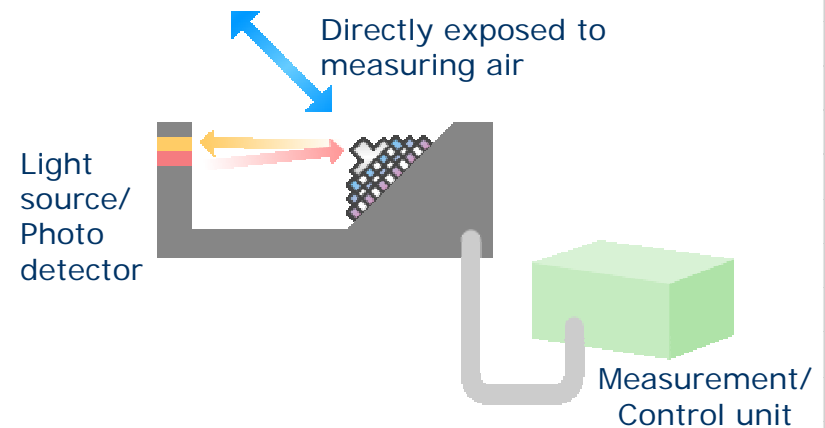
To prevent moisture absorption into the measuring chamber and air sampling system, care is required in measuring high humidity



FINEDEW™

Improvement 2

By eliminating the air sampling system, the possibility of moisture adsorption is low and the high humidity measurement is ensured

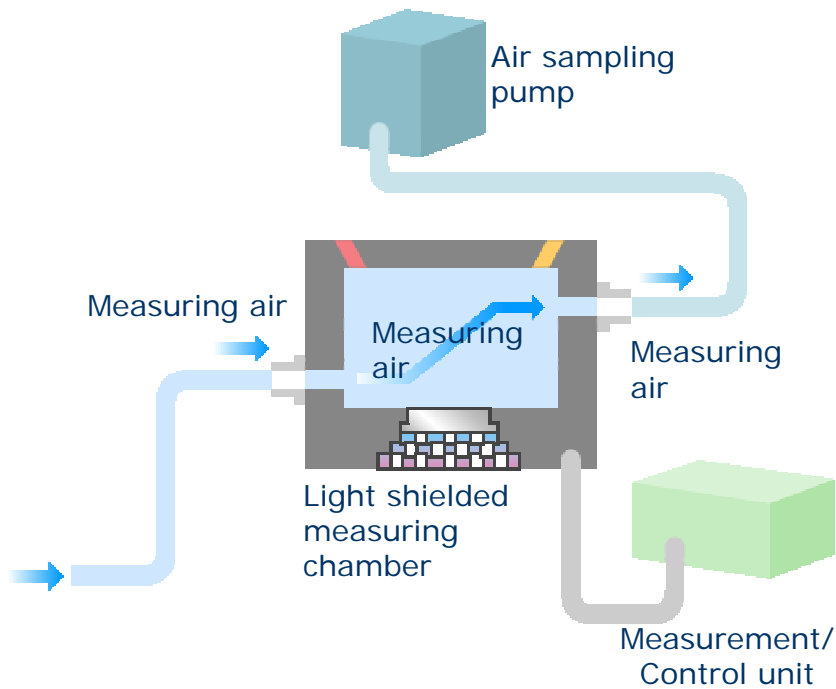


A directly exposed mirror prevents undesired moisture adsorption

Yamatake solves the drawback,
FINEDEW™ realizes the quick response

Traditional chilled mirror **Drawback 3**

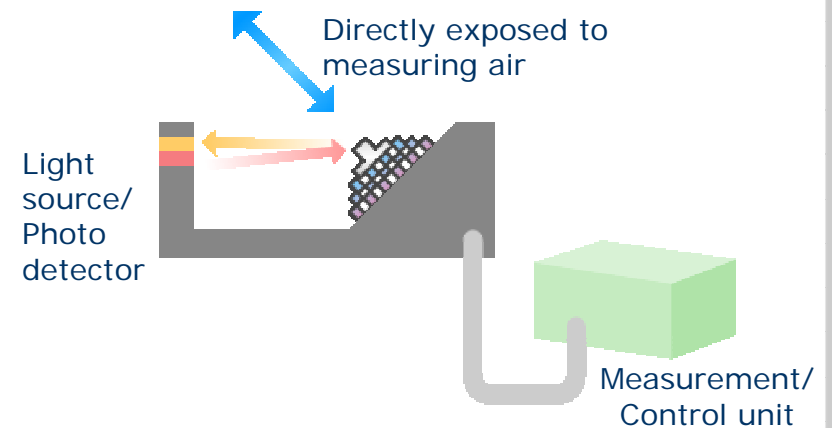
A time delay at the air sampling system can slow down the response time



FINEDEW™

Improvement 3

By eliminating the sampling system and it can measure the air directly, quick response is expected

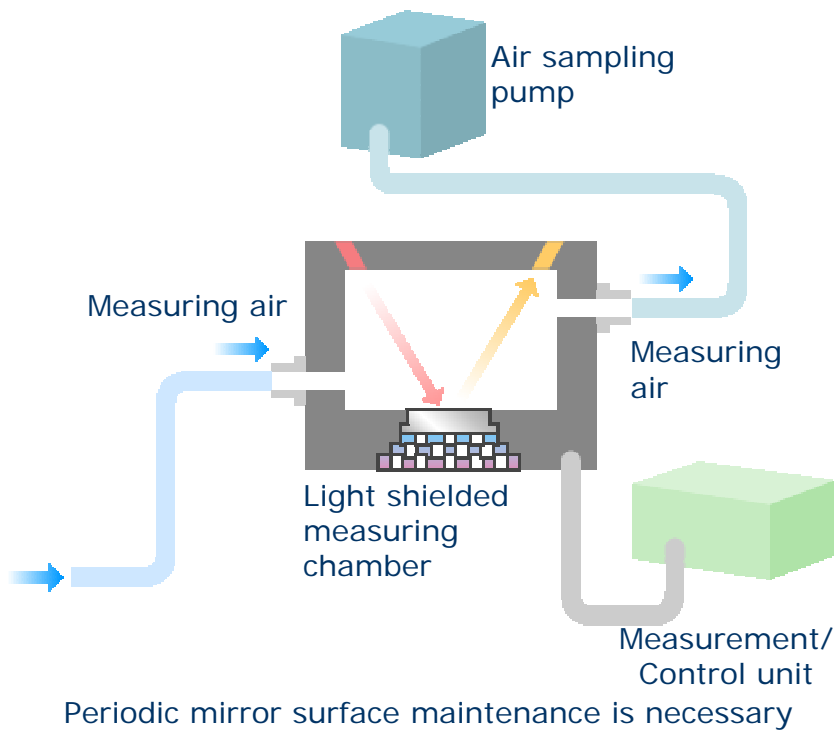


It can be directly inserted to the measuring environment so response delay may not produce easily

Yamatake solves the drawback,
FINEDEW™ allows to long term use with minimal
maintenance

Traditional chilled mirror **Drawback 4**

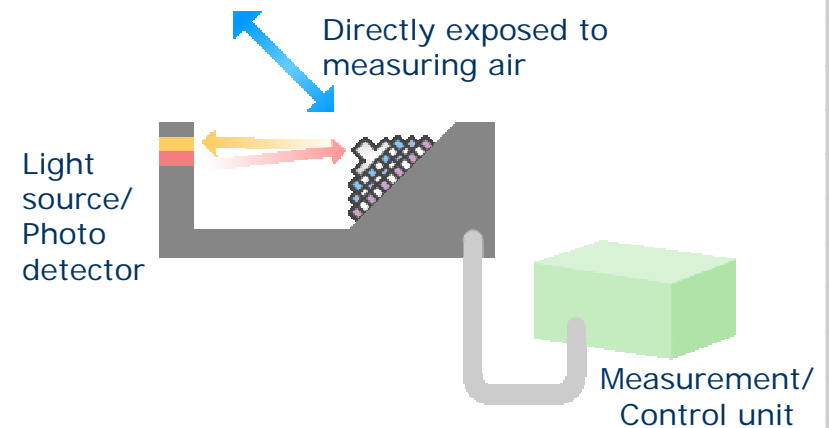
A Metal mirror is commonly used and its surface requires periodic maintenance



FINEDEW™

Improvement 4

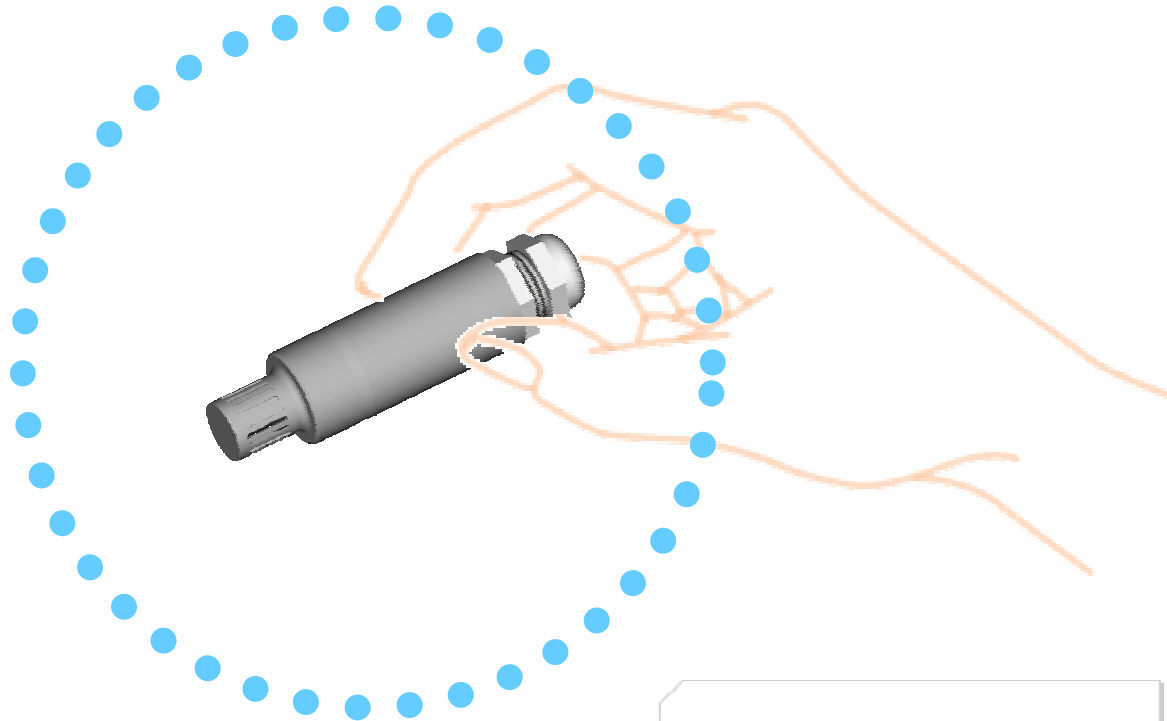
Non-metal mirror has excellent durability so long term use with minimal maintenance is allowed



Non-metal mirror can maintain a stable surface for a long time



Micro chilled mirror hygrometer FINEDEW™



- Fast response
- Incredibly small
- Novel technology
- Economical solution

This illustration is an image.

Core technology

● For optical sensing

Yamatake is the authority in **optical sensing**

- Micro optical sensing technology
- Detection technology for modulated light



Core technology



For digital control

Yamatake is the expert in **temperature control**

- Optimum control for cooling system
- Experienced in optimal PID parameter tuning or wide variety of PID simulations



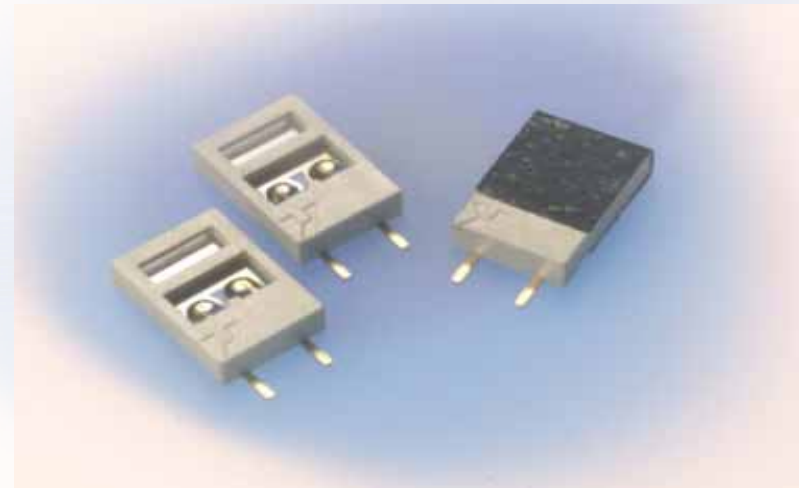
Core technology



For humidity measuring

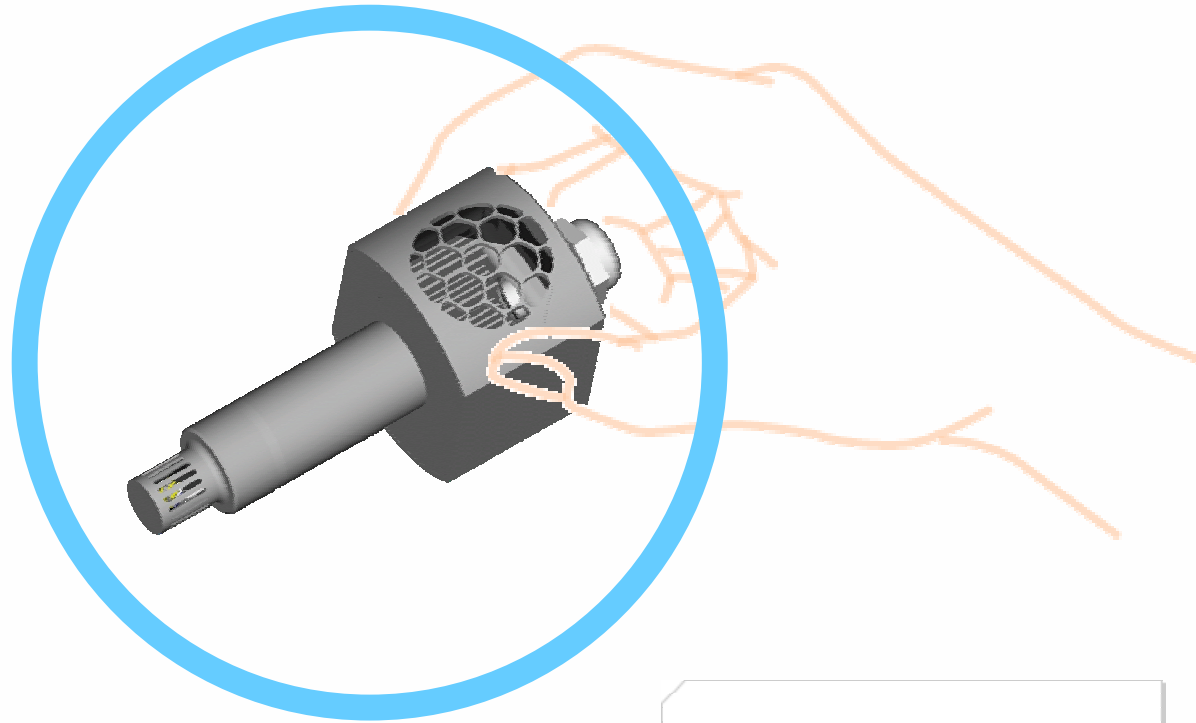
Yamatake is a leading manufacturer of
humidity measurement for HVAC

- More than 20 years of research and development
- Accredited JCSS laboratory





Micro chilled mirror hygrometer FINEDEW™
Introduction of the recent prototype



- Fast response
- Incredibly small
- Novel technology
- Economical solution

This illustration is an image.

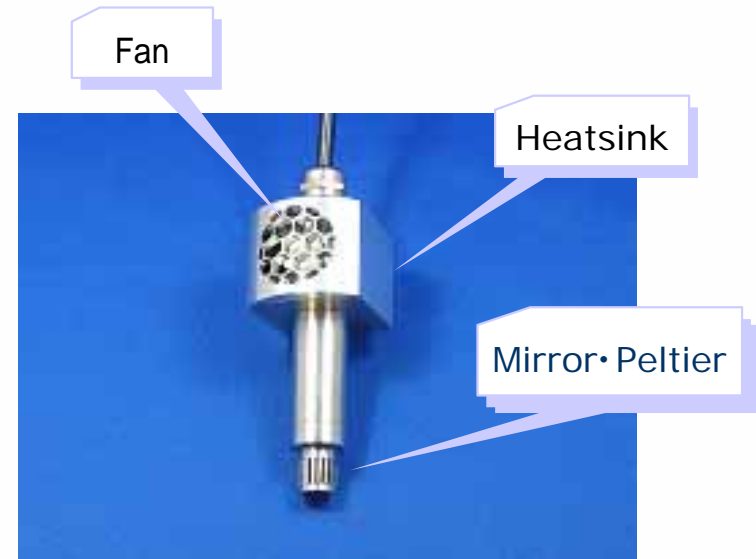
Micro chilled mirror hygrometer FINEDEW™ Prototype

Sensor head

S Type Probe
 Size: 19.05 \varnothing x80
 (3/4 \varnothing x3.2")



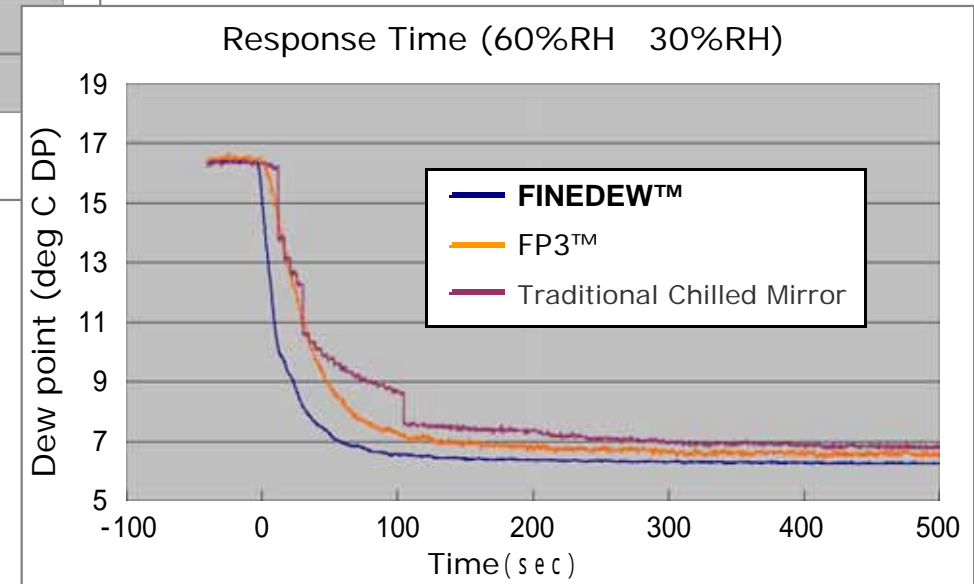
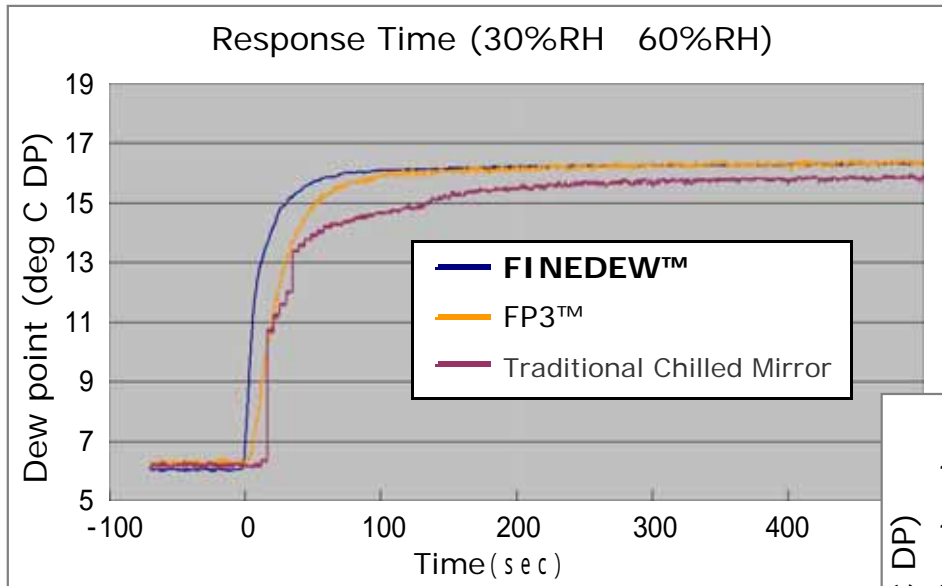
L Type Probe
 Size: 19.05 \varnothing x61 + 51 \varnothing x50
 (3/4 \varnothing x 2.44" + 2.04 \varnothing x 2")



Measurement/ Control unit

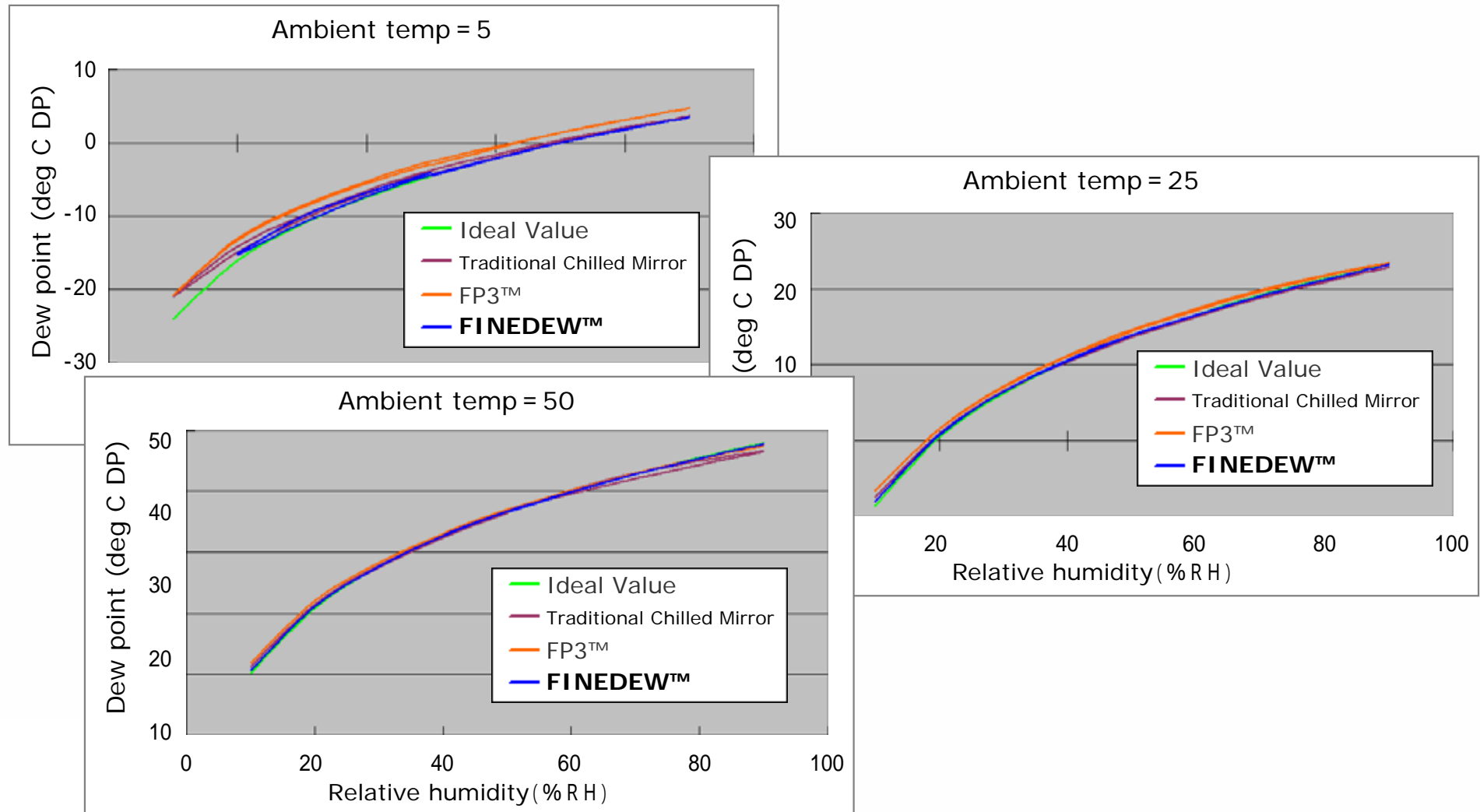
Evaluation of Response time

- FINEDEW™ realizes fastest response time



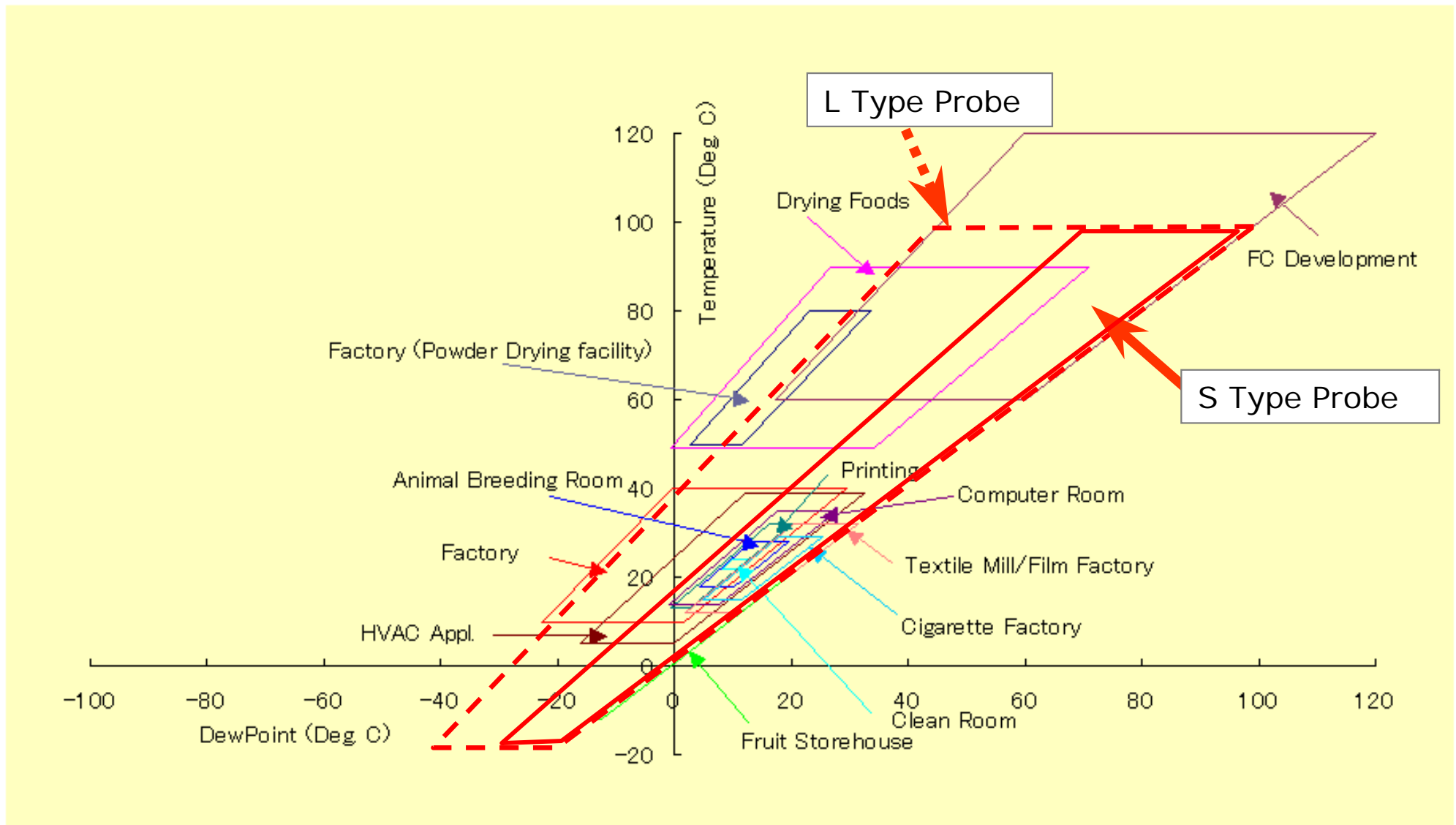
Evaluation of Accuracy and Hysteresis

- Accuracy and hysteresis of FINEDEW™ are adequate



Measuring range of typical humidity control application

- Prototype has covered mid to high temp & humi application





FINEDEW™ Prototype Specification

		S Type Probe	L Type Probe
Measuring range	Temperature	0 ~ 100	0 ~ 100
	Dewpoint	0 ~ 25 DP (@25)	-30 ~ 25 DP (@25)
		55 ~ 80 DP (@80)	25 ~ 80 DP (@80)
75 ~ 100 DP (@100)		45 ~ 100 DP (@100)	
Accuracy		±0.5 DP	±0.5 DP
Peltier stage		2 stage	2 stage
Depression capacity (at 25 deg C)		30	60
Cooling		Air cool without blower	Forced air cooled (Internal Fan)
Pressure Pating		1MPa	1MPa

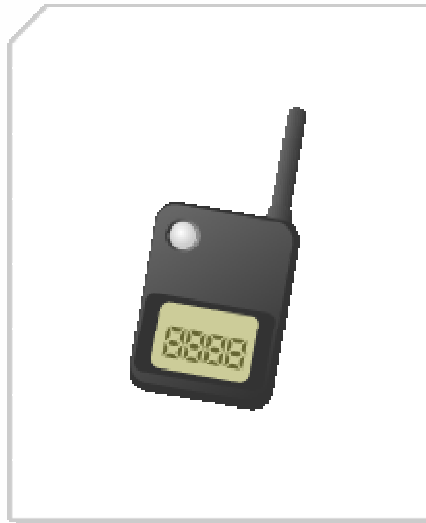


What Yamatake offers

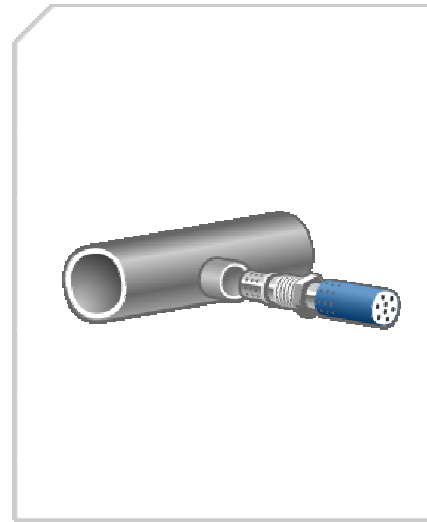
- FINEDEW™ can satisfy any customer needs



Lab Instruments



Field Instruments



Field transmitters



New applications



Thank you

If you have any questions or comments, please
contact with no hesitation to;

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