

# Material Selection Guide Electromagnetic Flowmeter

## Process Wetted Materials



Yamatake Corporation

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**Precautions to be aware of when using the MagneW wetted material selection guide**

The corrosiveness of fluids used under process conditions may vary due to the type and amount of impurities present, process temperature, variances in flow rate and concentration of process fluids. For these reasons, you should refer to this selection table as a "primer" guide.

In order to select an appropriate process wetted material, it is suggested to implement a corrosion test in the field.

**Definition of symbols in the table**

Symbol	
A	Applicable (recommended material), lower than 100°C at the indicated concentration.
B	There are some limitations to concentration and temperature, applicable up to the specified temperature and concentration.
C	Applicable only as the grounding ring material. Note 3)
D	Not applicable
-	No data

Note:

- 1) The rate of corrosion which is applicable for electrode material is limited to 0.05mm/year or less. Even though the corrosion rate may be lower than 0.05mm/year, materials which may experience grain boundary corrosion or stress corrosion are not applicable.
- 2) The rate of corrosion which is applicable for grounding ring material is limited to 0.5mm/year or less.
- 3) Applicable up to the specified temperature. If temperature is not specified, materials are applicable up to 100°C.

### **3. Selection of lining materials**

The lining materials for MagneW300/SMT3000 are Teflon PFA, ETFE, alumina ceramic polyurethane rubber and chloroprene rubber (for SMT3000, Teflon PFA only). The general characteristics of each are shown in Table 1. The anti-abrasion and anti-corrosion characteristics of chloroprene rubber are comparable to those of polyurethane rubber. Refer to Table 2 for a detailed selection of materials.

### **4. Selection of electrode materials**

The general characteristics of electrode materials are shown in Table 1. Refer to Table 2 for a detailed selection of materials. Please pay full attention to the special notes regarding process conditions written in Table 2.

### **5. Selection of grounding ring materials**

It is recommended to select the same material for grounding ring as for electrode. The purpose of the grounding ring is to ground process fluids and thus it is accepted that the anti-corrosion characteristic of the grounding ring material is less than that of the electrode.

**Table 1 Characteristics of process wetted materials**

Wetted parts	No.	Material	Main components	Description	Recommended environment
<b>1. Lining materials</b>	1-1	Polyurethane rubber	Polyurethane	A synthetic elastic rubber. Excellent abrasion resistance. Less chemical resistance.	-40°C to +50°C
	1-2	Teflon ETFE	Tetrafluoroethylene resin	A synthetic polymer containing fluorine (F) in the molecule. ETFE is superior to PFA in terms of mechanical strength and abrasion resistance. ETFE is slightly inferior to PFA in terms of heat resistance and corrosion resistance.	-40°C to +120°C
	1-3	Teflon PFA	Tetrafluoroethylene resin	A synthetic polymer containing fluorine (F) in the molecule. Resistant to almost all chemicals except for high temperature fluorine, some alkalis and some halogen compounds. Excellent heat resistance, particular low friction characteristic and anti-adhesion characteristic.	-40°C to +160°C (size: 15~200mm) -40°C to +100°C (size: 2.5~10mm) -40°C to +120°C (size: 250~600mm)
	1-4	Ceramic	Alumina ceramic Al <sub>2</sub> O <sub>3</sub> : 99.7%	Excellent abrasion resistance. Suitable for high temperature and high pressure applications. Corrosion resistance is slightly lower than that of teflon PFA. Not applicable for alkali.	process temperature: -40°C to +180°C process pressure: -0.098~+3.92MPa
<b>2. Electrode / Grounding ring materials</b>	2-1	SUS316L	Cr: 17% Ni: 13% Mo: 2.25% C: <0.03% Fe: remainder	Resistant to corrosion in weak alkali or acid. Not applicable in inorganic/organic acid and chloride.	water (tap and sewage) weak alkali (e.g. caustic soda of 40% or less)
	2-2	Titanium	Ti: >99.3%	Resistant to corrosion in oxidizing atmosphere. In particular, applicable for process fluids containing chlorine ion. Not applicable for sulfuric acid and nitric acid.	chloride solutions (e.g. ammonium chloride, potassium chloride, ferrous chloride) sea water
	2-3	Hastelloy C-276	Mo: 16% Cr: 16% Fe: 5% W: 4% Ni: remainder	A wide range of use since it is applicable for moderate oxidizing atmosphere and reducing atmosphere. Weak to sulfides and sulfuric acid.	organic and inorganic acids, alkalis
	2-4	Tantalum	for PFA/ETFE lining Ta: >99.5%	Resistant to corrosion in strongly oxidizing and reducing atmospheres. Not applicable for alkalis, fluorides and fuming sulfuric acid. Since insulation film may be generated on the surface of electrode, pay full considerations of use of the flowmeter when selecting this material.	hydrochloric acid, sulfuric acid, nitric acid, aqua regia
			for ceramic lining Ta: 905%, W: 10%		
	2-5	Platinum-iridium	Pt: 90% Ir: 10%	Resistant to corrosion in almost all acids and alkalis except for aqua regia and ammonium salts. Expensive.	phosphoric acid, nitric acid, sulfuric acid, alkalis
	2-6	Tungsten carbide	WC alloy with Ni binder	Highly abrasion resistant and causes less slurry noise. Not applicable for corrosive fluids.	cement slurry, sand slurry, etc.
	2-7	Nickel	Mo: 15~17% Cr: 14.5~16.5% Fe: 4~7% Ni: remainder	Highly corrosion resistant against strong alkalis, especially against caustic soda and fluoric acid compared with other materials.	caustic soda, fluoric acid, alkali fluids
2-8	Zirconium	Zr: >99.2%	Corrosion resistant against various chemicals, especially against sulfides.	copper sulfide, formic acid, potassium hydroxide	

**Table 2 Process wetted material selection guide**

A: applicable, B: applicable with some restriction, C: applicable only for grounding ring, D: not applicable, -: no information

No.	process fluid	chemical formula	concentration %	Lining				Electrode							
				1-1	1-2	1-3	1-4	2-1	2-2	2-3	2-4	2-5	2-6	2-7	2-8
				polyurethane rubber	ETFE	PFA	ceramic	SUS 316L	titanium	Hastelloy C-276	tantalum	platinum-iridium	tungsten carbide	nickel	zirconium
1	acetic acid	CH <sub>3</sub> COOH	40	D	A	A	A	A	A	B (There must be no chloride)	A	A	-	D	A
			75	D	A	A	A	C	A	B (There must be no chloride)	A	A	-	D	A
2	aluminum fluoride	AlF <sub>3</sub>	20	-	A	A	-	D	D	C 25°C	D	A	-	C	D
3	alum	KAl(SO <sub>4</sub> ) <sub>2</sub> •12H <sub>2</sub> O	10	-	-	A	-	C	-	C	A	A	-	-	-
4	aluminum chloride	AlCl <sub>3</sub>	20	-	A	A	A	D	D	A	A	A	-	D	A
5	aluminum hydroxide	Al(OH) <sub>3</sub>	10	-	A	A	-	C	A	C	A	A	-	A	A
6	aluminum nitrate	Al(NO <sub>3</sub> ) <sub>3</sub>	10	-	A	A	-	B 75°C	A	C 25°C	B (oxide film may be generated)	A	-	-	-
7	aluminum sulfate	Al(SO <sub>4</sub> ) <sub>3</sub> •18H <sub>2</sub> O	50	B 50°C	B 50°C	A	A	D	A	A	A	A	-	-	-
8	ammonium bicarbonate	NH <sub>4</sub> HCO <sub>3</sub>	50	-	A	A	-	A	-	C	A	A	-	-	-
9	ammonium bifluoride	NH <sub>4</sub> FHF	5	-	A	A	-	D	D	C	D	A	-	-	-
10	ammonium carbonate	(NH <sub>4</sub> ) <sub>2</sub> CO <sub>3</sub> •H <sub>2</sub> O	50	-	A	A	A	C	-	C	A	A	-	-	-
11	ammonium chloride	NH <sub>4</sub> Cl	25	B 50°C	A	A	A	D	A	A	A	A	-	C	A
			40	B 50°C	A	A	A	D	A	D	A	A	-	C	A
12	ammonium fluoride	NH <sub>4</sub> F	10	-	A	A	-	C 25°C	B 30°C	A	D	A	-	D	-
			40	-	A	A	-	D	D	A	D	A	-	C 20%	-
13	ammonium hydroxide	NH <sub>4</sub> OH	28	B 35°C	B 45°C	B 65°C	D	B 25°C C	B 80°C	B 25°C C	-	A	-	D	C
			30	B 50°C	B 90°C	A	A	B25°C C	A	B25°C C	D	A	-	D	C 30%
14	ammonium nitrate	NH <sub>4</sub> NO <sub>3</sub>	40	D	A	A	A	A	D	C	A	A	-	-	A

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No.	process fluid	chemical formula	concentration %	Lining				Electrode							
				1-1	1-2	1-3	1-4	2-1	2-2	2-3	2-4	2-5	2-6	2-7	2-8
				polyurethane rubber	ETFE	PFA	ceramic	SUS 316L	titanium	Hastelloy C-276	tantalum	platinum-iridium	tungsten carbide	nickel	zirconium
15	ammonium persulfate	(NH <sub>4</sub> ) <sub>2</sub> S <sub>2</sub> O <sub>8</sub>	30	D	A	A	-	B 50°C C	-	D	A	A	-	-	-
16	ammonium persulfate	(NH <sub>4</sub> ) <sub>2</sub> S <sub>2</sub> O <sub>8</sub>	50	D	A	A	-	B 50°C	-	D	A	A	-	-	-
17	ammonium phosphate	(NH <sub>4</sub> ) <sub>3</sub> PO <sub>4</sub>	10	-	A	A	-	D	A	D	A	A	-	C	A
18	ammonium sulfate	(NH <sub>4</sub> ) <sub>2</sub> SO <sub>4</sub>	20	B 50°C	A	A	A	C	A	C	A	A	-	C	-
			40	B	A	A	A	C	D	C	A	A	-	C	-
19	ammonium sulfide	(NH <sub>4</sub> ) <sub>2</sub> S	40	-	-	A	-	C	-	C	A	A	-	-	-
20	antimony penta chlorate	SbCl <sub>5</sub>	50	-	A	A	-	D	-	D	A	A	-	-	-
21	antimony trichlorate	SbCl <sub>3</sub>	10	-	A	A	-	D	-	D	A	D	-	-	-
22	arsenic acid	H <sub>3</sub> AsO <sub>4</sub>	10	-	A	A	-	C	-	C	A	A	-	C	-
			30	-	A	A	-	C	-	D	A	A	-	-	-
23	arsenious acid	HAs <sub>2</sub> O <sub>3</sub>	10	-	A	A	-	C	-	C	A	A	-	-	-
24	barium sulfide	BaS	10	-	A	A	-	C 25°C	B 25°C	D	B 50°C	B 50°C	-	-	B 10°C
25	barium carbonate	BaCO <sub>3</sub>	10	-	A	A	-	C	B 25°C	D	A	A	-	-	-
26	barium chloride	BaCl <sub>2</sub>	25	B 50°C	A	A	A	D	B 50°C, 20%	C	A	A	-	C	B 20%
27	barium hydroxide	Ba(OH) <sub>2</sub>	30	B 50°C	A	A	A	C	A	C	D	A	-	A	-
28	barium sulfate	BaSO <sub>4</sub>	10	B 50°C	A	A	-	C	-	D	A	A	-	C 100%	-
29	bichloride of mercury	HgCl <sub>2</sub>	40	-	A	A	-	D	A	C 75°C	A	A	-	-	-
30	boric acid	H <sub>3</sub> BO <sub>4</sub>	50	-	B 90°C	A	A	D	A	A	A	A	-	C 20%	A
31	cadmium chloride	CdCl <sub>2</sub>	10	-	A	A	-	C	-	C 75°C	C 75°C	A	-	-	-
			30	-	A	A	-	C	-	C 25°C	C 25°C	A	-	-	-
32	calcium carbonate	CaCO <sub>3</sub>	10	-	A	A	-	D	A	D	A	A	-	C	-
33	calcium chlorate	Ca(ClO <sub>3</sub> ) <sub>2</sub>	30	-	-	A	A	C 1%	B 25°C	C	A	A	-	-	-
34	calcium chloride	CaCl <sub>2</sub>	70	B 50°C	A	A	-	D	A	D	A	A	-	B 40%	B 60°C, 50%
35	calcium hydroxide	Ca(OH) <sub>2</sub>	50	B 50°C	-	A	A	C	A	C	A	A	-	D	B 20%
36	calcium hypochlorite	Ca(ClO) <sub>2</sub>	20	-	B 90°C	A	-	D	A	C	A	A	-	D	A
37	calcium nitrate	Ca(NO <sub>3</sub> ) <sub>2</sub>	10	B 50°C	A	A	A	C	A	C	A	A	-	C	-
38	calcium sulfate	CaSO <sub>4</sub>	10	B 50°C	A	A	A	A	B 50°C	D	A	A	-	-	-

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A: applicable, B: applicable with some restriction, C: applicable only for grounding ring, D: not applicable, -: no information

No.	process fluid	chemical formula	concentration %	Lining				Electrode							
				1-1	1-2	1-3	1-4	2-1	2-2	2-3	2-4	2-5	2-6	2-7	2-8
				polyurethane rubber	ETFE	PFA	ceramic	SUS 316L	titanium	Hastelloy C-276	tantalum	platinum-iridium	tungsten carbide	nickel	zirconium
39	caustic soda, sodium hydroxide	NaOH	40	B 35°C	A	A	D	B	A	C	D	A	-	A	C
			50	B 35°C	A	A	D	B 80°C	C	C	D	A	-	A	C
40	chlorine dioxide	Cl <sub>2</sub> O <sub>2</sub>	15	-	A	A	-	D	A	C	A	A	-	-	-
41	chloroacetic acid	C <sub>2</sub> H <sub>3</sub> ClO <sub>2</sub>	60	-	A	A	-	D	C	C	A	A	-	-	-
42	chlorosulfonic acid	HSO <sub>3</sub> Cl	10	D	B 20°C	B 90°C	-	D	D	C 25°C	A	A	-	-	-
			45	D	B 80°C	B 90°C	-	D	D	B 25°C	A	A	-	-	-
43	chromic acid	H <sub>2</sub> CrO <sub>4</sub>	50	-	C	A	D	D	A	C	B (oxide film may be generated)	A	-	D	B 30%
44	chromium sulfate	CrSO <sub>4</sub>	20	D	-	A	-	D	-	C	A	A	-	-	-
45	citric acid	C <sub>6</sub> H <sub>8</sub> O <sub>7</sub>		-	B 50°C	A	-	A	-	-	-	-	-	-	-
46	copper chloride	CuCl	40	-	-	A	-	D	C	C 50°C	A	D	-	-	-
47	copper chloride	CuCl <sub>2</sub>	40	B 50°C	-	A	A	D	C	C 25°C	A	D	-	-	-
48	copper cyanide	Cu(CN) <sub>2</sub>	10	B 50°C	A	A	-	A	-	C	A	A	-	-	-
49	copper nitrate	Cu(NO <sub>3</sub> ) <sub>2</sub>	10	-	A	A	-	A	B 25°C	C 25°C	A	A	-	-	-
			50	-	A	A	-	C	B 25°C	C 25°C	A	A	-	-	-
50	copper sulfate	CuSO <sub>4</sub>	30	-	A	A	A	D	C	A	A	B 50°C	-	C 10°C	-
51	ferric chloride	FeCl <sub>3</sub>	10	-	A	A	A	D	A	B 50°C	A	B 25°C	-	D	A
			30	-	A	A	A	D	A	C	A	B 25°C	-	-	A
			50	-	A	A	A	D	A	D	A	B 25°C	-	-	A
52	ferric nitrate	Fe(NO <sub>3</sub> ) <sub>3</sub>	10	-	A	A	A	C	-	B 25°C	A	A	-	-	-
			50	-	A	A	A	C	-	C 25°C	A	A	-	-	-
53	ferric sulfate	Fe <sub>2</sub> (SO <sub>4</sub> ) <sub>3</sub>	10	-	A	A	A	A	B 25°C	B 50°C C 75°C	A	A	-	D	A
			30	-	A	A	A	D	B 25°C	B 50°C C 75°C	A	A	-	-	A
54	ferrous sulfate	FeSO <sub>4</sub>	50	-	A	A	A	D	A	C	A	A	-	-	-

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				1-1	1-2	1-3	1-4	2-1	2-2	2-3	2-4	2-5	2-6	2-7	2-8
				polyurethane rubber	ETFE	PFA	ceramic	SUS 316L	titanium	Hastelloy C-276	tantalum	platinum-iridium	tungsten carbide	nickel	zirconium
55	ferrous chloride	FeCl <sub>2</sub>	50	B 50°C	A	A	A	D	A	C	A	A	-	D	D
56	fluoroboric acid	HF <sub>4</sub>	20	-	-	B 90°C	-	D	D	D	D	A	-	-	-
57	fluorosilicate	H <sub>2</sub> SiF <sub>6</sub>	10	-	B 90°C	B 90°C	-	D	D	D	D	A	-	-	-
58	formaldehyde	CH <sub>2</sub> O	40	-	A	A	A	A	A	C	A	A	-	-	-
59	formic acid	HCOOH	10	D	A	A	A	D	D	B 50°C C	A	A	-	C	A
			50	D	A	A	A	D	D	B 50°C C	A	A	-	C	A
60	hydrobromic acid	HBr	48	D	B 70°C	A	A	D	A	D	A	A	-	-	-
61	hydro-chloric acid	HCl	10	-	A	A	A	D	B 25°C	B 25°C	A	D	-	D	A
			35	-	B 70°C	A	A	D	D	C 25°C	A	D	-	D	B 30%
62	hydrocyanic	CHN		-	A	B 93°C	-	D	D	D	B 93°C	B	-	-	-
63	hydrofluoric acid	HF	20	D	A	A	D	D	D	C	D	A	-	D	-
64	hydrofluosilicic acid	H <sub>2</sub> SiF <sub>6</sub>	35	-	A	A	-	D	D	D	D	A	-	-	-
65	hydrogen peroxide	H <sub>2</sub> O <sub>2</sub>	30	D	B 45°C	B 65°C	-	B 25°C	D	B 25°C	A	D	-	C 60°C, 20%	A
66	hydrogen sulfide	H <sub>2</sub> S	10	-	A	A	A	D	-	D	A	A	-	-	-
67	hypochlorous acid	HClO	20	-	A	A	-	D	D	A	A	D	-	-	-
68	iodine	I	10	-	A	A	-	D	D	C	A	A	-	-	-
69	lead acetate	Pb(CH <sub>3</sub> CO <sub>2</sub> ) <sub>2</sub>	40	D	A	A	-	C	B 25°C	D	A	D	-	-	-
70	lithium bromide	LiBr	60	-	-	A	-	D	-	-	A	A	-	-	-
71	lithium chloride	LiCl	60	-	B 52°C	A	-	D	A	A	A	A	-	-	-
72	magnesium carbonate	MgCO <sub>3</sub>	10	-	A	A	-	C	C	C	A	A	-	-	-
73	magnesium chloride	MgCl <sub>2</sub>	40	B 50°C	-	A	A	D	A	A	A	A	-	-	-
74	magnesium hydroxide	Mg(OH) <sub>2</sub>	10	B 50°C	A	A	-	C	-	C 25°C	D	A	-	-	-
75	magnesium nitrate	Mg(NO <sub>3</sub> ) <sub>2</sub>	10	-	A	A	-	C	C	C	A	A	-	-	-
76	magnesium sulfate	MgSO <sub>4</sub>	40	-	A	A	A	A	A	D	A	A	-	C 30%	-
77	nickel chloride	NiCl <sub>2</sub>	20	-	A	A	A	D	A	-	A	A	-	B 100%	B 100%
78	nickel nitrate	Ni(NO <sub>3</sub> ) <sub>2</sub>	10	-	A	A	-	C	-	C 25°C	A	A	-	D	-
			50	-	A	A	-	C 25°C	-	D	A	A	-	D	-
79	nickel sulfate	NiSO <sub>4</sub>	10	B 50°C	A	A	A	C	-	C	A	A	-	A 100%	A 100%

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No.	process fluid	chemical formula	concentration %	Lining				Electrode							
				1-1	1-2	1-3	1-4	2-1	2-2	2-3	2-4	2-5	2-6	2-7	2-8
				polyurethane rubber	ETFE	PFA	ceramic	SUS 316L	titanium	Hastelloy C-276	tantalum	platinum-iridium	tungsten carbide	nickel	zirconium
80	nitric acid	HNO <sub>3</sub>	10	D	B 50°C	A	A	A	A	B 50°C	B (oxide film may be generated)	A	-	D	-
			40	D	-	A	A	B 25°C	A	B 50°C	B (oxide film may be generated)	A	-	D	-
			70	D	-	B 90°C	A	D	C	D	B (oxide film may be generated)	A	-	D	-
81	nitrohydrochloric acid	1HNO <sub>3</sub> + 3HCl		D	A	A	A	D	B 25°C	D	A	D	-	D	D
82	oxalic acid	C <sub>2</sub> H <sub>2</sub> O <sub>4</sub> • 2H <sub>2</sub> O	45	-	A	A	-	D	D	C	A	A	-	D	-
83	perchloric acid	HClO <sub>4</sub>	70	-	B 40°C	A	-	D	-	-	A	A	-	D	-
84	phenol/carbolic acid	C <sub>6</sub> H <sub>6</sub> O	10	-	A	A	-	C	-	A	A	A	-	-	-
85	phosphoric acid	H <sub>3</sub> PO <sub>4</sub>	50	B 50°C	A	A	D	D	D	D	B (There must be no HF.)	A	-	D	C
			85	B 50°C	A	A	D	D	D	D	B (There must be no HF.)	A	-	D	D
86	potassium alum	KAl(SO <sub>4</sub> ) <sub>3</sub> • 18H <sub>2</sub> O	10	-	-	A	A	C	-	C	A	A	-	-	-
87	potassium bicarbonate	NaHCO <sub>3</sub>	20	-	A	A	A	A	A	A	A	A	-	A	A
88	potassium bicarbonate	KHCO <sub>3</sub>	30	-	A	A	-	A	A	C	A	A	-	-	-
			50	-	A	A	-	C	A	C	A	A	-	-	-
89	potassium carbonate	K <sub>2</sub> CO <sub>3</sub>	20	-	A	A	-	C	A	C	D	A	-	C	-
			60	-	A	A	-	C	C	C	D	A	-	C	-
90	potassium chloride	KCl	10	B 50°C	A	A	A	D	A	B 25°C C	B 25°C C	A	-	C	A
			40	B 50°C	A	A	A	D	A	C	C	A	-	C 30%	B 30%
91	potassium ferricyanide	K <sub>3</sub> [Fe(CN) <sub>6</sub> ]	30	-	A	A	-	C	A	C	A	D	-	-	-
92	potassium ferrocyanide	K <sub>4</sub> [Fe(CN) <sub>6</sub> ]	30	A	-	-	C	A	C	A	D	-	-	-	-
93	potassium hydroxide	KOH	10	B 35°C	B 80°C	B 90°C	D	D	A	C	A	A	-	A	A
			45	B 35°C	-	B 90°C	D	D	D	C	D	A	-	A	A
94	potassium nitrate	KNO <sub>3</sub>	40	B 50°C	A	A	A	C	A	C	A	A	-	C	-

**Table 2 Process wetted material selection guide**

A: applicable, B: applicable with some restriction, C: applicable only for grounding ring, D: not applicable, -: no information

No.	process fluid	chemical formula	concentration %	Lining				Electrode							
				1-1	1-2	1-3	1-4	2-1	2-2	2-3	2-4	2-5	2-6	2-7	2-8
				polyurethane rubber	ETFE	PFA	ceramic	SUS 316L	titanium	Hastelloy C-276	tantalum	platinum-iridium	tungsten carbide	nickel	zirconium
95	potassium permanganate	KMnO <sub>4</sub>	30	D	B 80°C	B 90°C	-	C	-	C	A	A	-	-	-
96	potassium persulfate	K <sub>2</sub> S <sub>2</sub> O <sub>8</sub>	10	-	A	A	-	A	B 75°C	B 50°C	A	A	-	-	-
97	potassium sulfate	K <sub>2</sub> SO <sub>4</sub>	20	B 50°C	A	A	A	A	A	A	A	A	-	C	A
98	sea water			B 50°C	A	A	-	D	A	C	A	A	D	-	-
99	sewage			B 50°C	A	A	-	A	A	A	A	A	A	-	-
100	silver nitrate	AgNO <sub>3</sub>	20	B 50°C	A	A	-	B 25°C C	B 50°C	B 25°C	A	A	-	D	-
			50	B 50°C	A	A	-	B 25°C C	-	B 25°C	A	A	-	D	-
101	sodium acetate	NaCH <sub>3</sub> CO <sub>2</sub>	100	D	A	A	-	B 10%	A	A	A	A	-	A	A
102	sodium bisulfate	NaHSO <sub>4</sub>	20	-	A	A	A	D	B 25°C	C 50°C	A	A	-	-	-
103	sodium bisulfite	NaHSO <sub>3</sub>	40	-	A	A	A	D	C	C	A	A	-	-	-
104	sodium bromide	NaBr	50	-	A	A	-	C	D	C	A	A	-	C	-
105	sodium carbonate	Na <sub>2</sub> CO <sub>3</sub>	10	-	A	A	A	D	A	A	A	A	-	A	-
106	sodium carbonate	Na <sub>2</sub> CO <sub>3</sub>	30	-	A	A	-	D	A	C	A	A	-	A	-
107	sodium chlorate	NaClO <sub>2</sub>	10	-	A	A	A	C 25°C	A	D	A	A	-	-	-
			30	-	A	A	A	C 25°C	A	D	A	A	-	-	-
			40	-	A	A	A	C 25°C	D	D	A	A	-	-	-
108	sodium chlorate	NaClO <sub>3</sub>	40	-	A	A	A	D	B 25°C	C	A	A	-	-	-
109	sodium chloride	NaCl	25	B 50°C	A	A	A	D	A	D	A	A	-	D	A
110	sodium chromate	Na <sub>2</sub> CrO <sub>4</sub>	60	-	C	A	-	A	A	A	B (oxide film may be generated)	A	-	A	A
111	sodium cyanide	NaCN	10	-	A	A	-	A	A	-	A	A	-	C 40°C	A
			20	-	A	A	-	-	A	-	A	A	-	-	A
112	sodium ferricyanide	Na <sub>3</sub> [Fe(CN) <sub>6</sub> ]	10	-	A	A	C 50°C	-	C 25°C	-	A	D	-	-	-
113	sodium ferrocyanide	Na <sub>4</sub> [Fe(CN) <sub>6</sub> ]	10	-	-	A	-	C	-	C	A	D	-	-	-
114	sodium hydrosulfide	NaSH	10	-	A	A	-	A	-	B 25°C	A	A	-	-	-
			40	-	A	A	-	A	-	-	A	A	-	-	-

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No.	process fluid	chemical formula	concentration %	Lining				Electrode							
				1-1	1-2	1-3	1-4	2-1	2-2	2-3	2-4	2-5	2-6	2-7	2-8
				polyurethane rubber	ETFE	PFA	ceramic	SUS 316L	titanium	Hastelloy C-276	tantalum	platinum-iridium	tungsten carbide	nickel	zirconium
115	sodium hydroxide	NaOH	40	B 35°C	A	A	D	B (oxide film may be generated)	A (oxide film may be generated)	C	D	A	-	A	C
			50	B 35°C	A	A	D	B 80°C	C	C	D	A	-	A	C
116	sodium hypochlorite	NaOCl	15	D	B 70°C	A	A	D	A	A	A	A	-	D	B 10°C
			20	D	-	B 90°C	-	D	A	B 50°C	A	A	-	D	-
117	sodium nitrate	NaNO <sub>3</sub>	30	-	A	A	A	D	A	B 25°C	A	A	-	A	-
			50	-	A	A	A	D	A	D	A	A	-	A	-
118	sodium nitrate	NaNO <sub>2</sub>	60	-	A	A	A	A	A	A	A	A	-	-	-
119	sodium phosphate	Na <sub>2</sub> HPO <sub>4</sub>	50	-	A	A	-	D	A	A	C 25°C	A	-	-	-
120	sodium silicate	Na <sub>2</sub> SiO <sub>3</sub>	10	-	A	A	-	A	A	C	A	A	-	-	-
121	sodium sulfate	Na <sub>2</sub> SO <sub>4</sub>	10	B 50°C	A	A	A	A	C	C	A	A	-	C	A
			30	B 50°C	A	A	A	C	C	C	A	A	-	C	A
122	sodium sulfide	Na <sub>2</sub> S	10	-	A	A	A	B 75°C C	A	C	A	A	-	-	-
			50	-	A	A	A	D	D	C	A	A	-	-	-
123	sodium sulfite	Na <sub>2</sub> SO <sub>3</sub>	30	-	A	A	A	B 75°C C 100°C	A	C	A	A	-	-	-
124	sodium thiosulfate	Na <sub>2</sub> S <sub>2</sub> O <sub>3</sub>	60	B 50°C	A	A	A	A	-	C	A	A	-	-	-
125	soy sauce			-	A	A	-	D	A	D	A	A	-	-	-
126	sulfuric acid	H <sub>2</sub> SO <sub>4</sub>	50	B 35°C	A	A	A	D	D	D	C	A	-	C 10°C, 40%	C
			80	D	A	A	A	D	D	D	C	A	-	D	C 70%
			96	D	A	A	A	D	D	D	C	A	-	D	D
127	sulfurous acid	H <sub>2</sub> SO <sub>3</sub>	10	B 35°C	A	A	A	D	B 30°C	C	A	A	-	-	-
128	tin chloride	SnCl <sub>2</sub>	10	-	-	A	A	A	D	D	A	A	-	-	-
			30	-	-	A	A	D	D	D	A	A	-	-	-
129	tin chloride	SnCl <sub>4</sub>	20	-	-	A	A	D	C	C	A	A	-	-	-
			50	-	-	A	A	D	D	C	A	A	-	-	-
130	uric acid	CH <sub>4</sub> N <sub>2</sub> O	50	-	-	A	-	C	B (There must be no chloride)	-	A	A	-	-	-
131	water	H <sub>2</sub> O		B 50°C	A	A	A	A	A	A	A	A	A	A	A

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No.	process fluid	chemical formula	concentration %	Lining				Electrode							
				1-1	1-2	1-3	1-4	2-1	2-2	2-3	2-4	2-5	2-6	2-7	2-8
				polyurethane rubber	ETFE	PFA	ceramic	SUS 316L	titanium	Hastelloy C-276	tantalum	platinum-iridium	tungsten carbide	nickel	zirconium
132	yellow prussiate, potassium ferrocyanide K <sub>4</sub> [Fe(CN) <sub>6</sub> ]		30	-	A	A	A	-	C	A	C	A	A	A	-
133	zinc chloride	ZnCl <sub>2</sub>	20	-	A	A	A	D	A	A	C	A	-	-	-
			50	-	A	A	A	D	A	A	D	A	-	-	-
134	zinc sulfate	ZnSO <sub>4</sub>	40	-	A	A	-	D	A	C	A	A	-	-	-

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**Document Number :** ID2-5610-0170  
**Document Name :** Material Slection Guide  
Electromagnetic Flowmeter  
Process Wetted Materials

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**Date :** Mar., 1995 (1)  
May., 2001 (Rev.1)  
**Issued / Edited by :** Yamatake Corporation

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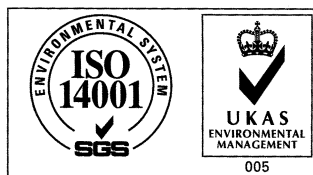
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