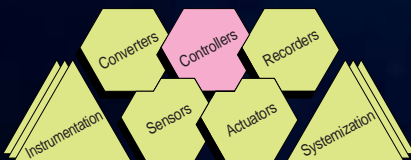


# Super DigitroniK Line **SDC35/36**

Digital Indicating Controller

CE marking compliant (EN61010-1  
EN61326-1)

*Functionality and Extreme Accuracy  
Packaged in One Advanced Process Controller.*



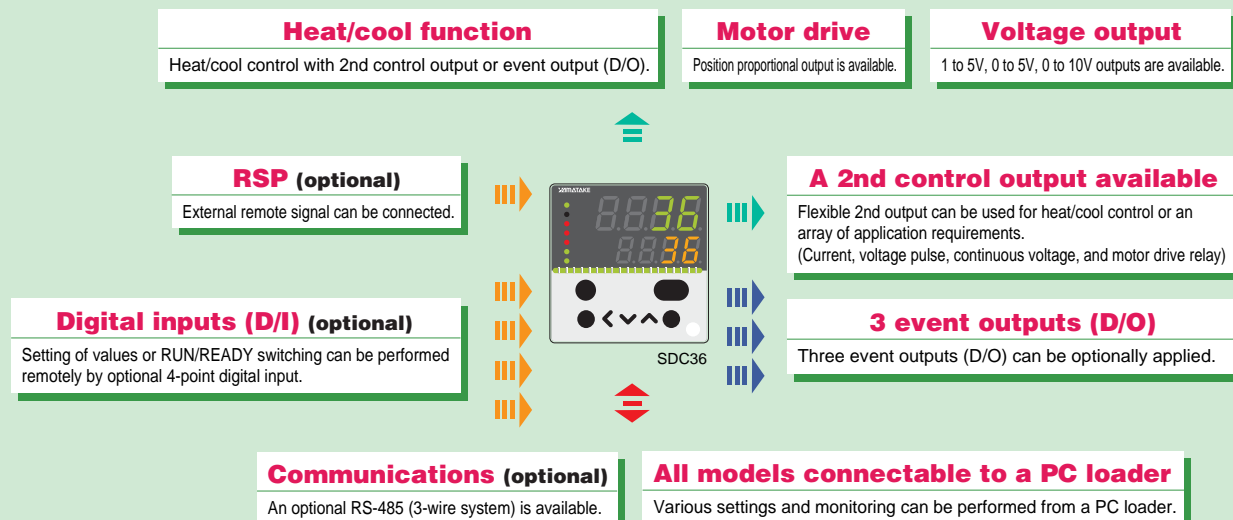
# Innovation Style

## An innovative next generation controller

Integration of a new algorithm, high accuracy ( $\pm 0.1\%FS$ ) and high speed sampling cycle 0.1 seconds.  
Advanced functions improve stability and disturbance response.



The wide variety of inputs and outputs of the SDC35/36 can be used to fulfill multiple application requirements.



## Hardware | User friendly design provides for easy installation.

### Simple design and compact

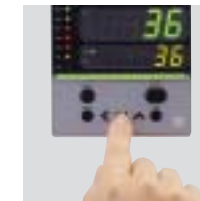
Simple design not available in conventional models.  
The shortest depth in the world - 65mm.  
Ultra thin bezel of 5mm fits in the tightest mounting areas.

Only 5mm thick bezel and easy-to-see panel mounting

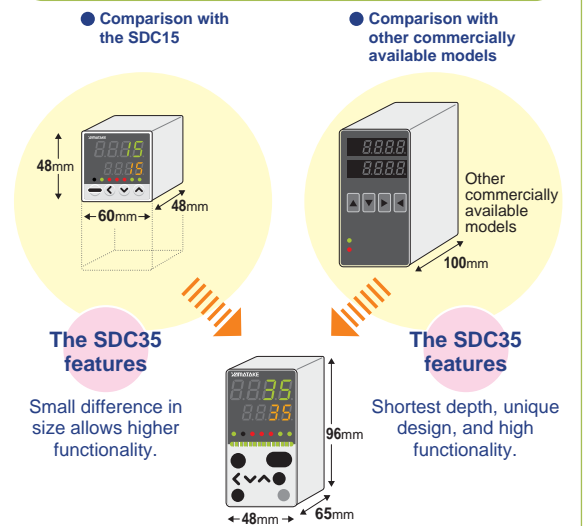


### Rubber key

Finger-friendly buttons and operational keys improve operability and adds a unique look and design.



### SDC35/36 vs SDC15 and other commercially available models



## Control | Optimum control with new algorithms and advanced Auto-Tune technology.

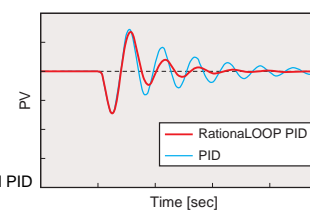
### Greatly improved controllability ensured with a brand new algorithm

Stable control that is unaffected by disturbance has been realized by including the highly accurate "RationalLOOP PID" control logic and the "Just-FITTER" algorithm (effective in suppressing overshoot).

#### RationalLOOP PID

Hunting is suppressed almost immediately with the addition of RationalLOOP PID to the conventional PID.

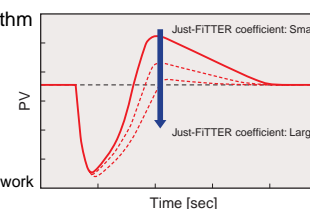
Difference between RationalLOOP PID and PID



#### Just-FITTER

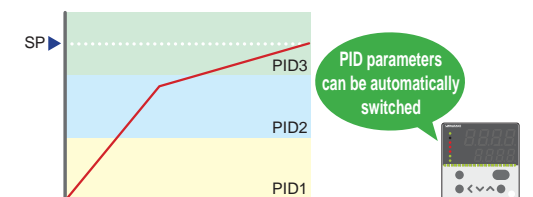
Just-FITTER is an algorithm that restricts overshoot within the disturbance response and step response functions.

Just-FITTER at work



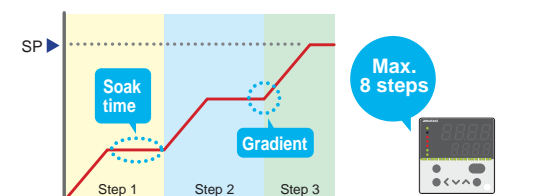
### Zone PID control

The SDC35/36 has the ability to switch PID parameters depending on the process input value or the set-point value utilizing "zoned" temperature ranges. Both the process value and the set-point can be used to initiate change of the PID parameters to provide more detailed and optimum control of the application.



### Programmable recipe control

Maximum of 8 set points (SP) can be set in the SDC35/36. Each SP has soak time and gradient settings, enabling a maximum of 8 steps (16 segments) of programmable recipe control.



### Three separate Auto-Tuning features

The SDC35/36 includes the following three types of Auto-Tuning as standard functions:

- Normal AT (Auto Tuning)
- Immediate response type Auto-Tune is suitable for heated systems with fast responding heater designs.
- Stable type Auto-Tuning which is suitable for systems involving a slow response heater design.

Better control characteristics can be obtained depending on the variables of the application.

# Operation & Monitoring Easy-to-see display and operability assured simultaneously.

## Large and easy-to-use dual seven-segment displays

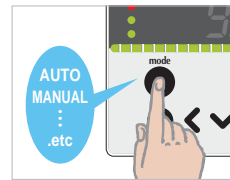
Reliable visibility assured even from a distance. Process value (PV), set-point (SP) or other values are clearly indicated on two displays.



## Mode key for easy change of operation modes

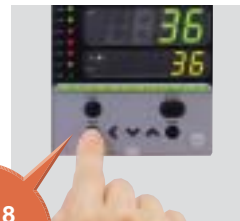
The following operation modes can easily be switched by pressing the mode key:

- AUTO/MANUAL, RUN/READY, remote SP/local SP, contact latch cancellation, etc.



## Customizable parameter key

The SDC35/36 offers user customization of the "para" key. A maximum of 8 parameters can be assigned. This key is used to access and monitor frequently used parameters without navigating the menus.



Max. 8 parameters can be assigned

## Specifications

PV input	Type	Thermocouple, RTD, DC voltage, DC current.											
	Range	Refer to the input type and range table											
	Sampling cycle	0.1 seconds											
Indication	Method	Digital 4-digit, 7-segment											
	Accuracy	±0.1%FS±1 digit											
Control output	Model No.	R0	V0	C0	VC	VV	CC	VD	R1	CD	D0	DD	
	Control mode	ON/OFF control, time proportional PID, current proportional PID											
	1st control output	Relay	Voltage pulse	Current	Voltage pulse	Voltage pulse	Current	Voltage pulse	Motor drive	Current	Continuous voltage	Continuous voltage	
	2nd control output	-	-	-	Current	Voltage pulse	Current	Continuous voltage	-	Continuous voltage	-	Continuous voltage	
	No. of PID groups	8											
External switch input	PID auto-tuning	Automatic setting of PID values by limit cycle method (selectable from normal type, quick response type or stability type)											
	No. of inputs	Max. 4 points											
Event	Function	LSP No., PID group No., READY/RUN changeover, timer start/stop, etc.											
	No. of outputs	Max. 3 points (internal 8 points)											
Heater line break alarm	Function	Selectable from PV, SP, deviation value, absolute value, alarm, timer output, heater line break alarm, etc.											
	No. of inputs	2 points (optional)											
Analog output	No. of outputs	Max. 3 points											
	Type	Selectable from PV, SP or MV											
Communication	Communication system	RS-485											
	No. of connectable units	Max. 31 units											
	Communication speed	Max. 38400bps											
Additional processing	Inspection certificate and traceability certification supported												
General	Rated power supply	AC power supply model: 100 to 240Vac 50/60Hz											
	Power consumption	SDC35 AC power supply model: 12VA SDC36 AC power supply model: 12VA											
	Approval bodies	CE marking compliant											
	Weight (mass)	SDC35: 250g, SDC36: 300g											

## Input Type and Range

Sensor	Sensor type	Range (°C)	Range (°F)
Thermocouple	K	-200 to +1200	-300 to +2200
		0 to 1200	0 to 2200
		0 to 800	0 to 1500
		0.0 to 600.0	0 to 1100
		0.0 to 400.0	0 to 700
		-200.0 to +400.0	-300 to +700
		-200.0 to +200.0	-300 to +400
		0 to 1200	0 to 2200
		0.0 to 800.0	0 to 1500
		0.0 to 600.0	0 to 1100
	J	-200.0 to +400.0	-300 to +700
		0.0 to 800.0	0 to 1500
		0.0 to 600.0	0 to 1100
		0.0 to 400.0	0 to 700
	E	0.0 to 800.0	0 to 1500
		0.0 to 600.0	0 to 1100
	T	-200.0 to +400.0	-300 to +700
	R	0 to 1600	0 to 3000
	S	0 to 1600	0 to 3000
	B	0 to 1800	0 to 3300
N	0 to 1300	0 to 2300	
PL II	0 to 1300	0 to 2300	
WRe5-26	0 to 1400	0 to 2400	
WRe5-26	0 to 2300	0 to 4200	
Ni-NiMo	0 to 1300	0 to 2300	
PR40-20	0 to 1900	0 to 3400	
DIN U	-200.0 to +400.0	-300 to +700	
DIN L	-100.0 to +800.0	-150 to +1500	
Golden iron chromel	0.0K to 360.0°K	0.0 to 360.0°K	

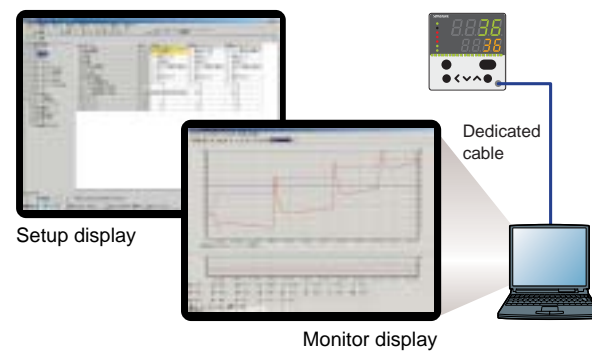
Sensor	Sensor type	Range (°C)	Range (°F)	
RTD	Pt100	-200.0 to +500.0	-300 to +900	
	JPt100	-200.0 to +500.0	-300 to +900	
	Pt100	-200.0 to +200.0	-300 to +400	
	JPt100	-200.0 to +200.0	-300 to +400	
	Pt100	-100.0 to +300.0	-150 to +500	
	JPt100	-100.0 to +300.0	-150 to +500	
	Pt100	-100.0 to +200.0	-150 to +400	
	JPt100	-100.0 to +200.0	-150 to +400	
	Pt100	-100.0 to +150.0	-150 to +300	
	JPt100	-100.0 to +150.0	-150 to +300	
	Pt100	-50.0 to +200.0	-50 to +400	
	JPt100	-50.0 to +200.0	-50 to +400	
	Pt100	-50.0 to +100.0	-50 to +200	
	JPt100	-50.0 to +100.0	-50 to +200	
	Pt100	-60.0 to +40.00	-60 to +100	
	JPt100	-60.0 to +40.00	-60 to +100	
	Pt100	-40.0 to +60.0	-40 to +140	
	JPt100	-40.0 to +60.0	-40 to +140	
	Pt100	-10.00 to +60.00	-10 to +140	
	JPt100	-10.00 to +60.00	-10 to +140	
Linear	Pt100	0.0 to 100.0	0 to 200	
	JPt100	0.0 to 100.0	0 to 200	
	Pt100	0.0 to 200.0	0 to 400	
	JPt100	0.0 to 200.0	0 to 400	
	Pt100	0.0 to 300.0	0 to 500	
	JPt100	0.0 to 300.0	0 to 500	
	Pt100	0.0 to 500.0	0 to 900	
	JPt100	0.0 to 500.0	0 to 900	
		0 to 10mV		Scaling in the range of -1999 to +9999 Decimal point position changeable
		-10 to +10mV		
		0 to 100mV		
		0 to 1V		
	1 to 5V			
	0 to 5V			
	0 to 10V			
	0 to 20mA			
	4 to 20mA			



# Software Creating new methods of installation and operation utilizing a wide variety of software functions.

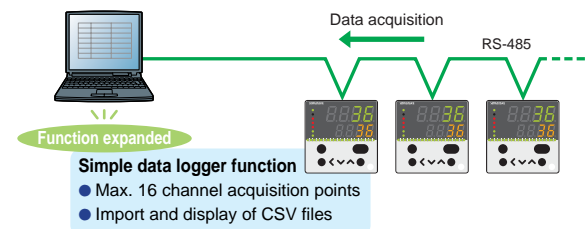
## PC loader (connection to PC via dedicated cable) used to set parameters and monitor values

The SDC35/36 can be conveniently connected to a PC via our loader software. Easy connection is provided via a dedicated connector cable. The software contains various functions such as parameter settings, trend monitoring and CSV output of acquisition data.



## Simple to use data logging function

Data logging with the PC loader from one or several SDC35/36 can be accomplished via communications. DI/DO status can be logged simultaneously.



## Event configuration functionality enables wiring reduction yielding labor cost savings

In the SDC35/36, a maximum of 8 internal event points are provided. These internal events can be assigned to 3 event outputs using logic operations. The event output reduction in wiring yields labor cost savings and flexibility when expanding instrumentation.

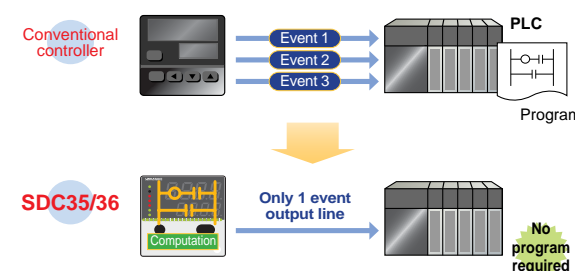


Table	Selection	Description					
I	Basic model No.						
	C35T	Digital Indicating Controller (48x96mm size)					
	C36T	Digital Indicating Controller (96x96mm size)					
II	Control output	Output 1		Output 2	Reference		
		R0	Relay		-	-	
		V0	Voltage pulse		-	-	
		C0	Current		-	-	
		D0	Continuous voltage (Note.3)		-	-	
		R1	Motor drive relay		-	w/MFB (motor feedback)	
		VC	Voltage pulse		Current	-	
		VV	Voltage pulse		Voltage pulse	-	
		CC	Current		Current	-	
		VD	Voltage pulse		Continuous voltage (Note.3)	-	
		CD	Current		Continuous voltage (Note.3)	-	
		DD	Continuous voltage (Note.3)		Continuous voltage (Note.3)	-	
		III	Input type	U	Universal (full multi) input		
IV	Power supply	A	100 to 240Vac				
		D	24Vac/24Vdc (available soon)				
V	Option (1)	EV (DO)		Auxiliary output			
		1	3 points		-		
		2	3 points		Current		
		3	3 points		Voltage		
		4	Independent 2 points		-		
		5	Independent 2 points		Current		
		6	Independent 2 points		Voltage		
VI	Option (2)	CT (Note 2)		DI	RSP	Communication	
		0	-		-	-	-
		1	2 points		4 points	-	-
		2	2 points		4 points	-	RS-485
		3	2 points		2 points	Available	-
VII	Additional processing	00	None				
		D0	w/test data				
		Y0	w/traceability certification				

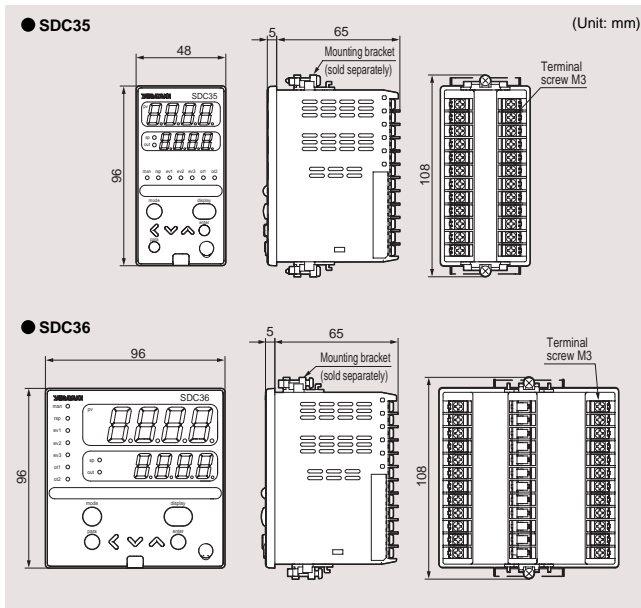
Note 1: Not selectable with the DC power supply model.

Note 3: Selectable from 1 to 5V, 0 to 5V, or 0 to 10V.

Note 2: CT is not applicable when R1 control output is selected.



## Dimensions



## Software (sold separately)

Model No.	Name and specifications
SLP-C35J50	SLP-C35 standard loader for the SDC35/36 Version 2.0CD with loader cable
SLP-C35J51	SLP-C35 standard loader for the SDC35/36 Version 2.0CD, operation manual, without loader cable

## Optional Devices (sold separately)

Model No.	Name and specifications
QN206A	Current transformer (5.8mm dia.)
QN212A	Current transformer (12mm dia.)
81446915-001	Hard cover for the SDC35
81446916-001	Hard cover for the SDC36
81446912-001	Terminal cover for the SDC35
81446913-001	Terminal cover for the SDC36
81409654-001	Mounting bracket (included with the controller)

### ⚠ RESTRICTIONS ON USE

This product has been designed, developed and manufactured for general-purpose application in machinery and equipment. Accordingly, when used in applications outlined below, special care should be taken to implement a fail-safe and/or redundant design concept as well as a periodic maintenance program.

- Safety devices for plant worker protection
- Start/stop control devices for transportation and material handling machines
- Aeronautical/aerospace machines
- Control devices for nuclear reactors

Never use this product in applications where human safety may be put at risk.



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This has been printed on 100% recycled paper.

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Printed in Japan.(KC)  
 1st Edition: Issued in Nov.2003