

Specification Sheet

<p>No.: 1 QTY: 1</p> <p>Tag no. 16-FV-005</p> <p>Service</p> <p>< Specification ></p> <p>Model VBZ</p> <p>Description Special Butterfly Valve</p> <p>Valve size 600A inch</p> <p>Port size inch</p> <p>Rated Cv 9800</p> <p>Connection size inch</p> <p>Body rating ANSI150</p> <p>End connection RF</p> <p>Body material SCPH2</p> <p>Trim material STEM: SUS316</p> <p>Flow characteristic</p> <p>Bonnet type PLAIN</p> <p>Actuator VA5D</p> <p>Manual operator SIDE</p> <p>Valve action DIRECT(Push down to close)</p> <p>Gland packing NP4519</p> <p>Gasket</p> <p>Grease PS6</p> <p>Air supply 2.8 kgf/cm2</p> <p>Spring range 1.0-2.6 kgf/cm2</p> <p>< Accesories ></p> <p>Positioner / Signal HTP-1D</p> <p>Explosion-proof</p> <p>Signal 0.2-1.0 kgf/cm2</p> <p>Regurator KZ03-2B-1B</p> <p>Regulator 2</p> <p>Limit Switch</p> <p>Action</p> <p>Solenoid valve</p> <p>Action</p> <p>Power supply</p> <p>Others</p>	<p>Product no.: -</p> <p><Option></p> <p>SV0703-105 Indicating unit : "kgf/cm2"</p> <p>SV0601-001 Air piping Connection: 1/4 NPT</p> <p>SV0602-002 Air piping: Vinyl covered copper tube. Joint:Cr plated with vinyl cap</p> <p>SV0101-004 Flange facing finish : Serration ANSI B16.5 (Spiral)</p> <p><Finish></p> <p>Body: Silver</p> <p>Diaph. Case: 7.5R3/12</p> <p>Yoke: 7.5R3/12</p> <p>Paint: Standard</p>																																																																												
<p><Operating condition></p> <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: left;">Fluid name</th> <th style="text-align: center;">Air</th> <th colspan="2" style="text-align: center;">[GAS]</th> </tr> <tr> <th></th> <th style="text-align: center;">MAX</th> <th style="text-align: center;">NOR</th> <th style="text-align: center;">MIN</th> </tr> </thead> <tbody> <tr> <td>Flow rate</td> <td style="text-align: center;">60380</td> <td></td> <td style="text-align: center;">UNIT</td> </tr> <tr> <td>Inlet pressure</td> <td style="text-align: center;">3.76</td> <td></td> <td style="text-align: center;">m3/h[N]</td> </tr> <tr> <td>Outlet pressure</td> <td></td> <td></td> <td style="text-align: center;">kgf/cm2A</td> </tr> <tr> <td>Diff. pressure</td> <td style="text-align: center;">0.04</td> <td></td> <td style="text-align: center;">kgf/cm2</td> </tr> <tr> <td>Shut-off press.</td> <td style="text-align: center;">3.18</td> <td></td> <td style="text-align: center;">kgf/cm2</td> </tr> <tr> <td>Temperature</td> <td style="text-align: center;">208.0</td> <td></td> <td style="text-align: center;">degC</td> </tr> <tr> <td>Sp.Gr. (liq.)</td> <td></td> <td></td> <td style="text-align: center;">water=1</td> </tr> <tr> <td>Sp.Gr. (gas, vapor)</td> <td style="text-align: center;">1.265</td> <td></td> <td style="text-align: center;">kg/m3[N]</td> </tr> <tr> <td>Viscosity</td> <td style="text-align: center;">0.026</td> <td></td> <td style="text-align: center;">cP</td> </tr> <tr> <td>Flash</td> <td></td> <td></td> <td style="text-align: center;">%</td> </tr> <tr> <td>Velocity</td> <td></td> <td></td> <td></td> </tr> <tr> <td>S.P.L.</td> <td style="text-align: center;">78</td> <td></td> <td style="text-align: center;">dBA</td> </tr> <tr> <td>Calculated Cv</td> <td style="text-align: center;">8810</td> <td></td> <td></td> </tr> <tr> <td>Travel</td> <td></td> <td></td> <td style="text-align: center;">%</td> </tr> </tbody> </table>	Fluid name	Air	[GAS]			MAX	NOR	MIN	Flow rate	60380		UNIT	Inlet pressure	3.76		m3/h[N]	Outlet pressure			kgf/cm2A	Diff. pressure	0.04		kgf/cm2	Shut-off press.	3.18		kgf/cm2	Temperature	208.0		degC	Sp.Gr. (liq.)			water=1	Sp.Gr. (gas, vapor)	1.265		kg/m3[N]	Viscosity	0.026		cP	Flash			%	Velocity				S.P.L.	78		dBA	Calculated Cv	8810			Travel			%	<p><Seat Leakage></p> <p><Note> Tokumi: -</p> <p>Original production No. : 416-8305-3000, '78</p> <p><Line spec></p> <table style="width: 100%; border-collapse: collapse;"> <tr> <td>Design press.</td> <td></td> <td style="text-align: right;">kgf/cm2G</td> </tr> <tr> <td>Design temp.</td> <td></td> <td style="text-align: right;">degC</td> </tr> <tr> <td>Line size in/out</td> <td style="text-align: center;">1 / 1</td> <td style="text-align: right;">inch</td> </tr> <tr> <td>Line Sch. / Thick.</td> <td style="text-align: center;">40 / 3.4</td> <td style="text-align: right;">mm</td> </tr> </table>	Design press.		kgf/cm2G	Design temp.		degC	Line size in/out	1 / 1	inch	Line Sch. / Thick.	40 / 3.4	mm
Fluid name	Air	[GAS]																																																																											
	MAX	NOR	MIN																																																																										
Flow rate	60380		UNIT																																																																										
Inlet pressure	3.76		m3/h[N]																																																																										
Outlet pressure			kgf/cm2A																																																																										
Diff. pressure	0.04		kgf/cm2																																																																										
Shut-off press.	3.18		kgf/cm2																																																																										
Temperature	208.0		degC																																																																										
Sp.Gr. (liq.)			water=1																																																																										
Sp.Gr. (gas, vapor)	1.265		kg/m3[N]																																																																										
Viscosity	0.026		cP																																																																										
Flash			%																																																																										
Velocity																																																																													
S.P.L.	78		dBA																																																																										
Calculated Cv	8810																																																																												
Travel			%																																																																										
Design press.		kgf/cm2G																																																																											
Design temp.		degC																																																																											
Line size in/out	1 / 1	inch																																																																											
Line Sch. / Thick.	40 / 3.4	mm																																																																											

Specification Sheet

<p>No.: 2 QTY: 1</p> <p>Tag no. 16-FV-003</p> <p>Service</p> <p>< Specification ></p> <p>Model VDP</p> <p>Description Top and Bottom-Guided Double Seated Control Valve</p> <p>Valve size 1 inch</p> <p>Port size 1 inch</p> <p>Rated Cv 13</p> <p>Connection size inch</p> <p>Body rating ANSI150</p> <p>End connection RF</p> <p>Body material SCPH2</p> <p>Trim material MONEL</p> <p>Flow characteristic EQ%(P)</p> <p>Bonnet type PLAIN</p> <p>Actuator HA2</p> <p>Manual operator ---</p> <p>Valve action DIRECT(Push down to close)</p> <p>Gland packing NP4519</p> <p>Gasket V543</p> <p>Grease PS6</p> <p>Air supply 4.0kgf/cm2</p> <p>Spring range 0.8-2.4kgf/cm2</p> <p>< Accesories ></p> <p>Positioner / Signal</p> <p style="padding-left: 20px;">Exprosn-proof</p> <p style="padding-left: 20px;">Signal</p> <p>Regurator</p> <p>Regulator 2</p> <p>Limit Switch</p> <p style="padding-left: 20px;">Action</p> <p>Solenoid valve</p> <p style="padding-left: 20px;">Action</p> <p style="padding-left: 20px;">Power supply</p> <p>Others</p>	<p>Product no.: -</p> <p><Option></p> <p>SV0703-105 Indicating unit : "kgf/cm2"</p> <p>SV0601-001 Air piping Connection: 1/4 NPT</p> <p>SV0602-002 Air piping: Vinyl covered copper tube. Joint:Cr plated with vinyl cap</p> <p>SV0101-004 Flange facing finish : Serration ANSI B16.5 (Spiral)</p> <p><Finish></p> <p>Body: Silver</p> <p>Diaph. Case:</p> <p>Yoke:</p> <p>Paint: Standard</p>																																																																																																																				
<p><Operating condition></p> <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 20%;">Fluid name</td> <td style="width: 20%;">Sour Water</td> <td style="width: 10%;"></td> <td style="width: 10%;">[</td> <td style="width: 10%;">WATER</td> <td style="width: 10%;">]</td> </tr> <tr> <td></td> <td>MAX</td> <td>NOR</td> <td>MIN</td> <td>UNIT</td> <td></td> </tr> <tr> <td>Flow rate</td> <td>5.96</td> <td></td> <td></td> <td>m3/h</td> <td></td> </tr> <tr> <td>Inlet pressure</td> <td>2.96</td> <td></td> <td></td> <td>kgf/cm2A</td> <td></td> </tr> <tr> <td>Outlet pressure</td> <td></td> <td></td> <td></td> <td>kgf/cm2A</td> <td></td> </tr> <tr> <td>Diff. pressure</td> <td>0.71</td> <td></td> <td></td> <td>kgf/cm2</td> <td></td> </tr> <tr> <td>Shut-off press.</td> <td></td> <td>3.0</td> <td></td> <td>kgf/cm2</td> <td></td> </tr> <tr> <td>Temperature</td> <td>54</td> <td></td> <td></td> <td>degC</td> <td></td> </tr> <tr> <td>Sp.Gr. (liq.)</td> <td>0.9863</td> <td></td> <td></td> <td>water=1</td> <td></td> </tr> <tr> <td>Sp.Gr. (gas,vapor)</td> <td></td> <td></td> <td></td> <td>MW</td> <td></td> </tr> <tr> <td>Viscosity</td> <td></td> <td></td> <td></td> <td>cP</td> <td></td> </tr> <tr> <td>Flash</td> <td></td> <td></td> <td></td> <td>%</td> <td></td> </tr> <tr> <td>Velocity</td> <td>3.26</td> <td></td> <td></td> <td>m/s</td> <td></td> </tr> <tr> <td>S.P.L.</td> <td>54</td> <td></td> <td></td> <td>dBA</td> <td></td> </tr> <tr> <td>Calculated Cv</td> <td>8.2</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Travel</td> <td></td> <td></td> <td></td> <td>%</td> <td></td> </tr> </table>	Fluid name	Sour Water		[WATER]		MAX	NOR	MIN	UNIT		Flow rate	5.96			m3/h		Inlet pressure	2.96			kgf/cm2A		Outlet pressure				kgf/cm2A		Diff. pressure	0.71			kgf/cm2		Shut-off press.		3.0		kgf/cm2		Temperature	54			degC		Sp.Gr. (liq.)	0.9863			water=1		Sp.Gr. (gas,vapor)				MW		Viscosity				cP		Flash				%		Velocity	3.26			m/s		S.P.L.	54			dBA		Calculated Cv	8.2					Travel				%		<p><Seat Leakage></p> <p style="text-align: center;">CLASS II (SV0201-007)</p> <p><Note> Tokumi: -</p> <p>Original production No. : 416-8305-3600, '78</p> <p><Line spec></p> <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 40%;">Design press.</td> <td colspan="3"></td> <td style="width: 20%; text-align: right;">kgf/cm2G</td> </tr> <tr> <td>Design temp.</td> <td colspan="3"></td> <td style="text-align: right;">degC</td> </tr> <tr> <td>Line size in/out</td> <td style="text-align: center;">1</td> <td style="text-align: center;">/</td> <td style="text-align: center;">1</td> <td style="text-align: right;">inch</td> </tr> <tr> <td>Line Sch. / Thick.</td> <td style="text-align: center;">40</td> <td style="text-align: center;">/</td> <td style="text-align: center;">3.4</td> <td style="text-align: right;">mm</td> </tr> </table>	Design press.				kgf/cm2G	Design temp.				degC	Line size in/out	1	/	1	inch	Line Sch. / Thick.	40	/	3.4	mm
Fluid name	Sour Water		[WATER]																																																																																																																
	MAX	NOR	MIN	UNIT																																																																																																																	
Flow rate	5.96			m3/h																																																																																																																	
Inlet pressure	2.96			kgf/cm2A																																																																																																																	
Outlet pressure				kgf/cm2A																																																																																																																	
Diff. pressure	0.71			kgf/cm2																																																																																																																	
Shut-off press.		3.0		kgf/cm2																																																																																																																	
Temperature	54			degC																																																																																																																	
Sp.Gr. (liq.)	0.9863			water=1																																																																																																																	
Sp.Gr. (gas,vapor)				MW																																																																																																																	
Viscosity				cP																																																																																																																	
Flash				%																																																																																																																	
Velocity	3.26			m/s																																																																																																																	
S.P.L.	54			dBA																																																																																																																	
Calculated Cv	8.2																																																																																																																				
Travel				%																																																																																																																	
Design press.				kgf/cm2G																																																																																																																	
Design temp.				degC																																																																																																																	
Line size in/out	1	/	1	inch																																																																																																																	
Line Sch. / Thick.	40	/	3.4	mm																																																																																																																	

Specification Sheet

<p>No.: 3 QTY: 1</p> <p>Tag no. 16-HV-005</p> <p>Service</p> <p>< Specification ></p> <p>Model VDP</p> <p>Description Top and Bottom-Guided Double Seated Control Valve</p> <p>Valve size 2 inch</p> <p>Port size 2 inch</p> <p>Rated Cv 50</p> <p>Connection size inch</p> <p>Body rating ANSI300</p> <p>End connection RF</p> <p>Body material SCPH2</p> <p>Trim material SUS316 STELLITE#6</p> <p>Flow characteristic EQ%(P)</p> <p>Bonnet type FIN</p> <p>Actuator HA2</p> <p>Manual operator ---</p> <p>Valve action DIRECT(Push down to close)</p> <p>Gland packing P6610CH+P6528</p> <p>Gasket V543</p> <p>Grease PS6</p> <p>Air supply 4.0kgf/cm2</p> <p>Spring range 0.8-2.4kgf/cm2</p> <p>< Accesories ></p> <p>Positioner / Signal HTP-1D</p> <p>Exprosn-proof</p> <p>Signal 0.2-1.0 kgf/cm2</p> <p>Regurator KZ03-2B-1B</p> <p>Regulator 2</p> <p>Limit Switch</p> <p>Action</p> <p>Solenoid valve</p> <p>Action</p> <p>Power supply</p> <p>Others</p>	<p>Product no.: -</p> <p><Option></p> <p>SV0703-105 Indicating unit : "kgf/cm2"</p> <p>SV0601-001 Air piping Connection: 1/4 NPT</p> <p>SV0602-002 Air piping: Vinyl covered copper tube. Joint:Cr plated with vinyl cap</p> <p>SV0101-004 Flange facing finish : Serration ANSI B16.5 (Spiral)</p> <p><Finish></p> <p>Body: Silver</p> <p>Diaph. Case:</p> <p>Yoke:</p> <p>Paint: Standard</p>																																																																																																																																																								
<p><Operating condition></p> <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: left;">Fluid name</th> <th style="text-align: center;">SM</th> <th style="text-align: center;">MAX</th> <th style="text-align: center;">NOR</th> <th style="text-align: center;">MIN</th> <th style="text-align: center;">[</th> <th style="text-align: center;">]</th> <th style="text-align: left;">UNIT</th> </tr> </thead> <tbody> <tr> <td>Flow rate</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>kg/h</td> </tr> <tr> <td>Inlet pressure</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>kgf/cm2A</td> </tr> <tr> <td>Outlet pressure</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>kgf/cm2A</td> </tr> <tr> <td>Diff. pressure</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>kgf/cm2</td> </tr> <tr> <td>Shut-off press.</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>kgf/cm2</td> </tr> <tr> <td>Temperature</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>degC</td> </tr> <tr> <td>Sp.Gr. (liq.)</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>water=1</td> </tr> <tr> <td>Sp.Gr.(gas,vapor)</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>MW</td> </tr> <tr> <td>Viscosity</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>cP</td> </tr> <tr> <td>Flash</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>%</td> </tr> <tr> <td>Velocity</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>m/s</td> </tr> <tr> <td>S.P.L.</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>dBA</td> </tr> <tr> <td>Calculated Cv</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Travel</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>%</td> </tr> </tbody> </table>	Fluid name	SM	MAX	NOR	MIN	[]	UNIT	Flow rate							kg/h	Inlet pressure							kgf/cm2A	Outlet pressure							kgf/cm2A	Diff. pressure							kgf/cm2	Shut-off press.							kgf/cm2	Temperature							degC	Sp.Gr. (liq.)							water=1	Sp.Gr.(gas,vapor)							MW	Viscosity							cP	Flash							%	Velocity							m/s	S.P.L.							dBA	Calculated Cv								Travel							%	<p><Seat Leakage></p> <p style="text-align: center;">CLASS II (SV0201-007)</p> <p><Note> Tokumi: -</p> <p>Original production No. : 416-8352-0600, '78</p> <p><Line spec></p> <table style="width: 100%; border-collapse: collapse;"> <tr> <td>Design press.</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>kgf/cm2G</td> </tr> <tr> <td>Design temp.</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>degC</td> </tr> <tr> <td>Line size in/out</td> <td style="text-align: center;">1</td> <td style="text-align: center;">/</td> <td style="text-align: center;">1</td> <td></td> <td></td> <td></td> <td>inch</td> </tr> <tr> <td>Line Sch. / Thick.</td> <td style="text-align: center;">40</td> <td style="text-align: center;">/</td> <td style="text-align: center;">3.4</td> <td></td> <td></td> <td></td> <td>mm</td> </tr> </table>	Design press.							kgf/cm2G	Design temp.							degC	Line size in/out	1	/	1				inch	Line Sch. / Thick.	40	/	3.4				mm
Fluid name	SM	MAX	NOR	MIN	[]	UNIT																																																																																																																																																		
Flow rate							kg/h																																																																																																																																																		
Inlet pressure							kgf/cm2A																																																																																																																																																		
Outlet pressure							kgf/cm2A																																																																																																																																																		
Diff. pressure							kgf/cm2																																																																																																																																																		
Shut-off press.							kgf/cm2																																																																																																																																																		
Temperature							degC																																																																																																																																																		
Sp.Gr. (liq.)							water=1																																																																																																																																																		
Sp.Gr.(gas,vapor)							MW																																																																																																																																																		
Viscosity							cP																																																																																																																																																		
Flash							%																																																																																																																																																		
Velocity							m/s																																																																																																																																																		
S.P.L.							dBA																																																																																																																																																		
Calculated Cv																																																																																																																																																									
Travel							%																																																																																																																																																		
Design press.							kgf/cm2G																																																																																																																																																		
Design temp.							degC																																																																																																																																																		
Line size in/out	1	/	1				inch																																																																																																																																																		
Line Sch. / Thick.	40	/	3.4				mm																																																																																																																																																		

Cv Calculation Sheet

No: 1	TAG NO:	16-FV-005	CASE:	NOR
Flow rate:	60380	m3/h[N]	Fluid state:	GAS
Inlet Pressure:	3.76	kgf/cm2A	Model:	VBZ
Outlet pressure:		kgf/cm2A	Valve size:	600A inch
Diff. pressure	0.04	kgf/cm2	Line size In/Out:	1 1 inch
Temperature:	208.0	degC	Pipe Sch/ Thick:	40 3.4 mm
Sp.Gr. (liq.):		water=1	Saturated temp.:	degC
Sp.Gr. (gas,vapor):	1.265	kg/m3[N]	KC:	0.01
Viscosity:	0.026	cP		
Vapor pressure:		kgf/cm2A	Velocity:	
Critical pressure:		kgf/cm2A	S.P.L.:	78 dBA
CP/CV , Z:			Calc. Cv:	8810
Flash:		%	Travel:	%

$$Cv(\text{Gas}) = \frac{63822 \text{m}^3/\text{h}[\text{S}] \times \text{Sqr}(0.9783 \times 481.2 \text{degK}) \times 1}{2.930 \times \text{Sqr}(3.923 \text{kPa} \times (368.7 \text{kPaA} + 364.8 \text{kPaA}))} = 8810$$

No: 2	TAG NO:	16-FV-003	CASE:	MAX
Flow rate:	5.96	m3/h	Fluid state:	WATER
Inlet Pressure:	2.96	kgf/cm2A	Model:	VDP
Outlet pressure:		kgf/cm2A	Valve size:	1 inch
Diff. pressure	0.71	kgf/cm2	Line size In/Out:	1 1 inch
Temperature:	54	degC	Pipe Sch/ Thick:	40 3.4 mm
Sp.Gr. (liq.):	0.9863	water=1	Saturated temp.:	133.5 degC
Sp.Gr. (gas,vapor):		MW	KC:	0.25
Viscosity:		cP		
Vapor pressure:	0.153	kgf/cm2A	Velocity:	3.26 m/s
Critical pressure:	225.6	kgf/cm2A	S.P.L.:	54 dBA
CP/CV , Z:			Calc. Cv:	8.2
Flash:		%	Travel:	%

$$Cv(\text{Liq}) = \frac{11.56 \times 5.96 \text{m}^3/\text{h} \times \text{Sqr}(0.9863) \times 1}{\text{Sqr}(69.63 \text{kPa})} = 8.2$$